



说明书材质要求: 105g 有光铜版纸	说明书成品尺寸: 105*143mm
第一: 专色用6级防晒油墨+CMYK油墨要求: 1. PANTONE137C专色油墨(专色用6级防晒油墨): 如果自己配色, 油墨配比为: 酒联中黄(防晒)2000g 酒联金红(防晒)225g 2. C色油墨: 酒联天蓝墨 3. M色油墨: 酒联金红墨 4. Y色油墨: pantone123C专色油墨 5. K色油墨: 酒联黑墨	第二: 特别注意: 1. 印刷时看样请参考我司提供的实物样品颜色。不得偏色 2. 137C的专色 不得 参考C=0, M=35, Y=90, K=0对应的四色 色谱颜色来看样印刷 Pantone 137C Black (两色印刷)
折叠方式: 骑马钉	备注:

特别注意: 此页内容不印刷

风琴折 + 对折 页面顺序

16P 页面顺序

9	10	11	封面
12	13	14	封底

1	2	3	4
5	6	7	8

20P 页面顺序

11	12	13	14	封面
15	16	17	18	封底

1	2	3	4	5
6	7	8	9	10

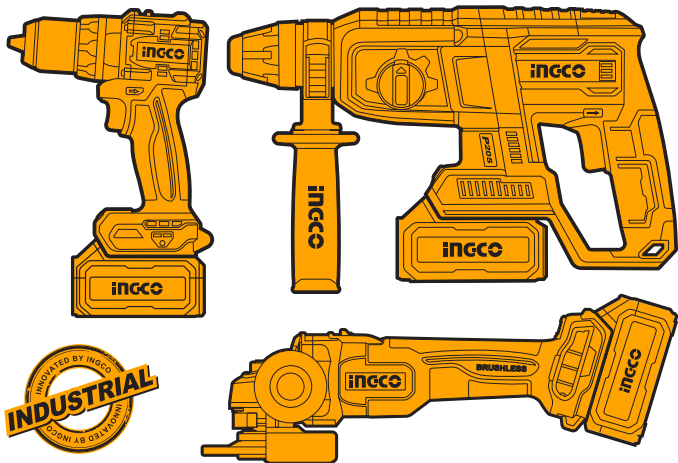
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	1124.V01	2024.10.28	CH	1224.V02	2024.12.11	CH
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INGCO

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PRODUCT MANUAL

CORDLESS 3 PCS COMBO KIT



CORDLESS ROTARY HAMMER

CRHLI20268 CRHLI20268xy UCRHLI20268 UCRHLI20268xy [P1-P17]

CORDLESS ANGLE GRINDER

CAGLI27103 CAGLI27103xy CAGLI27153 CAGLI27153xy [P18-P32]
UCAGLI27153 UCAGLI27153xy

COMPACT BRUSHLESS CORDLESS IMPACT DRILL

CIDLI20668 CIDLI20668xy CIDLI2066xy
UCIDLI20668 UCIDLI20668xy UCIDLI2066xy [P33-P44]

x(blank,1,2,3,4,5,6,7,8,9,E,S,A,M)

y(blank,-1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)



GENERAL POWER TOOL SAFETY WARNINGS

⚠ WARNING! Read all safety warnings, instructions, illustrations and specifications provided with this power tool. *Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.*

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work area safety

- a) **Keep work area clean and well lit.** *Cluttered or dark areas invite accidents.*
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** *Power tools create sparks which may ignite the dust or fumes.*
- c) **Keep children and bystanders away while operating a power tool.** *Distractions can cause you to lose control.*

2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way.** **Do not use any adapter plugs with earthed (grounded) power tools.** *Unmodified plugs and matching outlets will reduce risk of electric shock.*
- b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** *There is an increased risk of electric shock if your body is earthed or grounded.*
- c) **Do not expose power tools to rain or wet conditions.** *Water entering a power tool will increase the risk of electric shock.*
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** *Damaged or entangled cords increase the risk of electric shock.*
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*
- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** *Use of an RCD reduces the risk of electric shock.*

3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- b) **Use personal protective equipment. Always wear eye protection.** *Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.*
- c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** *Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.*
- d) **Remove any adjusting key or wrench before turning the power tool on.** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*
- e) **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** *Loose clothes, jewellery or long hair can be caught in moving parts.*
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of dust collection can reduce dust-related hazards.*
- h) **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** *A careless action can cause severe injury within a fraction of a second.*

4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.** *The correct power tool will do the job better and safer at the rate for which it was designed.*
- b) **Do not use the power tool if the switch does not turn it on and off.** *Any power tool that cannot be controlled with the switch is dangerous and must be repaired.*
- c) **Disconnect the plug from the power source and/or remove the battery**

pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools. *Such preventive safety measures reduce the risk of starting the power tool accidentally.*

- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. *Power tools are dangerous in the hands of untrained users.***
- e) **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. *Many accidents are caused by poorly maintained power tools.***
- f) **Keep cutting tools sharp and clean. *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.***
- g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. *Use of the power tool for operations different from those intended could result in a hazardous situation.***
- h) **Keep handles and grasping surfaces dry, clean and free from oil and grease. *Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.***

5) Battery tool use and care

- a) **Recharge only with the charger specified by the manufacturer. *A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.***
- b) **Use power tools only with specifically designated battery packs. *Use of any other battery packs may create a risk of injury and fire.***
- c) **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. *Shorting the battery terminals together may cause burns or a fire.***
- d) **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. *Liquid ejected from the battery may cause irritation or burns.***

- e) **Do not use a battery pack or tool that is damaged or modified.** *Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.*
- f) **Do not expose a battery pack or tool to fire or excessive temperature.** *Exposure to fire or temperature above 130 °C may cause explosion.*
- g) **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** *Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.*

6) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the power tool is maintained.*
- b) **Never service damaged battery packs.** *Service of battery packs should only be performed by the manufacturer or authorized service providers*

BATTERY TOOL SAFETY WARNINGS

Save these instructions.

⚠ CAUTION!

Only use genuine original batteries. *Use of non-genuine batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury, and damage. It will also void the warranty for the tool and charged and dark areas invite accidents.*

⚠ WARNING!

- a) **Do not dismantle, open or shred secondary cells or batteries.**
- b) **Keep batteries out of the reach of children.** *Battery usage by children should be supervised. Especially keep small batteries out of reach of small children.*
- c) **Seek medical advice immediately if a cell or a battery has been swallowed.**
- d) **Do not expose cells or batteries to heat or fire.** *Avoid storage in direct sunlight.*
- e) **Do not short-circuit a cell or a battery.** *Do not store cells or batteries haphazardly in a box or drawer where they may short-circuit each other or be short-circuited by other metal objects.*
- f) **Do not remove a cell or battery from its original packaging until required for use.**
- g) **Do not subject cells or batteries to mechanical shock.**
- h) **In the event of a cell leaking, do not allow the liquid to come in contact with the skin or eyes.** *If contact has been made, wash the affected area with copious amounts of water and seek medical advice.*
- i) **Do not use any charger other than that specifically provided for use with the equipment.**
- j) **Observe the plus (+) and minus (-) marks on the cell, battery and equipment and ensure correct use.**
- k) **Do not use any cell or battery which is not designed for use with the equipment.**
- l) **Do not mix cells of different manufacture, capacity, size or type within a device.**
- m) **Always purchase the battery recommended by the device manufacturer for the equipment.**
- n) **Keep cells and batteries clean and dry.**
- o) **Wipe the cell or battery terminals with a clean dry cloth if they become**

dirty.

- p) **Secondary cells and batteries need to be charged before use.** *Always use the correct charger and refer to the manufacturer's instructions or equipment manual for proper charging instructions.*
- q) **Do not leave a battery on prolonged charge when not in use.**
- r) **After extended periods of storage, it may be necessary to charge and discharge the cells or batteries times to obtain maximum performance.**
- s) **Retain the original product literature for future reference.**
- t) **Use the cell or battery only in the application for which it was intended.**
- u) **When possible, remove the battery from the equipment when not in use.**
- v) **Dispose of properly.**

Tips for maintaining maximum battery life

- a) **Charge the battery cartridge before completely discharged.** *Always stop tool operation and charge the battery cartridge when you notice less tool power.*
- b) **Never recharge a fully charged battery cartridge.** *Overcharging shortens the battery service life.*
- c) **Charge the battery cartridge with room temperature at 10°C-40°C (50°F-104°F).** *Let a hot battery cartridge cool down before charging it.*
- d) **Charge the battery cartridge if you do not use it for a long period (more than six months).**

Important safety instructions for battery cartridge

- a) **Before using battery cartridge, read all instructions and cautionary markings on battery charger, battery, and) product using battery.**
- b) **Do not disassemble battery cartridge.**
- c) **If operating time has become excessively shorter, stop operating immediately.** *It may result in a risk of overheating, possible burns and even an explosion.*
- d) **If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away.** *It may result in loss of your eyesight.*
- e) **Do not short the battery cartridge:**
 - *Do not touch the terminals with any conductive material.*
 - *Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.*

- *Do not expose battery cartridge to water or rain.*
 - *A battery short can cause a large current flow, overheating, possible burns and even a breakdown.*
- f) **Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50°C (122°F).**
- g) **Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.**
- h) **Be careful not to drop or strike battery.**
- i) **Do not use a damaged battery.**
- j) **Follow your local regulations relating to disposal of battery.**

Tool / battery protection system

The tool is equipped with a tool/battery protection system. This system automatically cuts off power to the motor to extend tool and battery life. The tool will automatically stop during operation if the tool or battery is placed under one of the following conditions:

Overload protection

When the battery is operated in a manner that causes it to draw an abnormally high current, the tool automatically stops without any indication. In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

Overheat protection

When the tool/battery is overheated, the tool stops automatically. In this situation, let the tool/battery cool before turning the tool on again.

Transportation

Batteries comply with all applicable shipping regulations as prescribed by industry and legal standards (for more information, check with the manufacturer).

Transporting batteries can possibly cause fire if the battery terminals inadvertently come in contact with conductive materials. When transporting batteries, make sure that the battery terminals are protected and well insulated from materials that could contact them and cause a short circuit.

The information provided in this section of the manual is provided in good faith and believed to be accurate at the time the document was created. However, no warranty, expressed or implied, is given. It is the buyer's responsibility to ensure

that its activities comply with the applicable regulations.

Protecting the environment

Separate collection. This product must not be disposed of with normal household waste.

Should you find one day that your product needs replacement, or if it is of no further use to you, do not dispose of it with household waste. Make this product available for separate collection.

Separate collection of used products and packaging allows materials to be recycled and used again. Re-use of recycled materials helps prevent environmental pollution and reduces the demand for raw materials.

Local regulations may provide for separate collection of electrical products from the household, at municipal waste sites or by the retailer when you purchase a new product.

Rechargeable battery pack

This long-life battery pack must be recharged when it fails to produce sufficient power on jobs which were easily done before. At the end of its technical life, discard it with due care for our environment:

- Run the battery pack down completely, then remove it from the tool.
- Lithium-ion cells are recyclable. Take them to your dealer or a local recycling station. The collected battery packs will be recycled or disposed of properly.

⚠ WARNING!

Only use original battery pack and battery charger as below for this power tool:

Product	Battery pack		
Model No.	Type	Rated voltage	Rated capacity
FBLI2001 FBLI2001xy	Lithium-Ion	18.5V d.c., 20V Max	2.0Ah
FBLI2002 FBLI2002xy			4.0Ah
FBLI2003 FBLI2003xy			5.0Ah

Model No. NOTE: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank, -1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

Product	Battery pack charger			
Model No.	Input power	Input voltage	Output rated voltage	Output rated current
FCLI2001 FCLI2001xy	50W	220-240V ~50/60Hz	20V d.c.	2A
UFCLI2001 UFCLI2001xy		110-120V ~50/60Hz		
FCLI20411 FCLI20411xy FCLI2034 FCLI2034xy	105W	220-240V ~50/60Hz	21V d.c.	4A
UFCLI20411 UFCLI20411xy UFCLI2034 UFCLI2034xy		110-120V ~50/60Hz		

Model No. NOTE: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank, -1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

THE SYMBOLS IN INSTRUCTION MANUAL

	Double insulated for additional protection
	Read the instruction manual before using.
	CE conformity.
	Safety alert. Please only use the accessories supported by the manufacturer.
	Wear safety glasses, hearing protection and dust mask.
	Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your Local Authority or retailer for recycling advice.
	Charging the battery only below 40°C
	Always recycle batteries.
	Do not destroy battery by fire.
	Do not expose battery to water

ADDITIONAL SAFETY WARNING

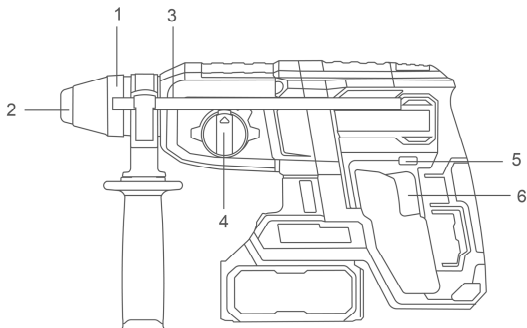
Cordless rotary hammer safety warnings

- a) Wear ear protectors. Exposure to noise can cause hearing loss.
- b) Use auxiliary handle(s), if supplied with the tool. Loss of control can cause personal injury.
- c) Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- d) Wear a hard hat (safety helmet), safety glasses and/or face shield. Ordinary eye or sun glasses are NOT safety glasses. It is also highly recommended that you wear a dust mask and thickly padded gloves.
- e) Be sure the bit is secured in place before operation.
- f) Under normal operation, the tool is designed to produce vibration. The screws can come loose easily, causing a breakdown or accident. Check tightness of screws carefully before operation.
- g) In cold weather or when the tool has not been used for a long time, let the tool warm up for a while by operating it under no load. This will loosen up the lubrication. Without proper warm-up, hammering operation is difficult.
- h) Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.
- i) Hold the tool firmly with both hands.
- j) Keep hands away from moving parts.
- k) Do not leave the tool running. Operate the tool only when hand-held.
- l) Do not point the tool at any one in the area when operating. The bit could fly out and injure someone seriously.
- m) Do not touch the bit or parts close to the bit immediately after operation; they may be extremely hot and could burn your skin.
- n) Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.

INTENDED USE

The machine is intended for hammer drilling and chiseling in concrete, brick. It is also suitable for drilling without impact in wood, metal, ceramic and plastic.

SPECIFICATIONS



- | | |
|-------------------------------|---|
| 1. Tool holder locking sleeve | 4. Function mode selection switch |
| 2. Dust protection cap | 5. Forward and reverse rotation control |
| 3. Depth gauge | 6. On/off switch |

Technical specifications

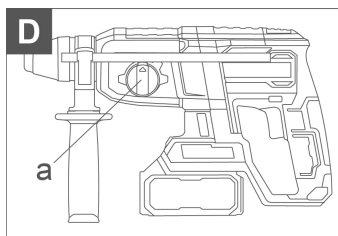
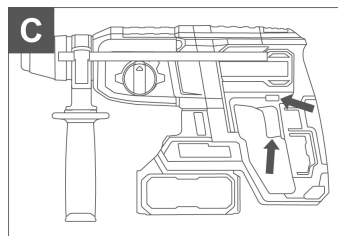
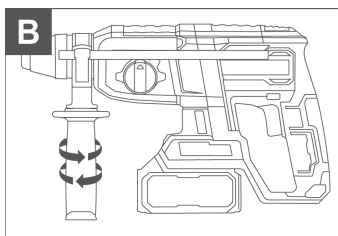
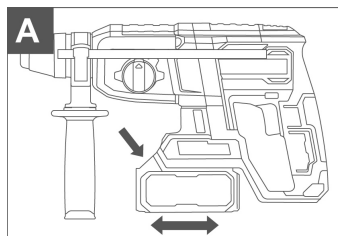
Model No.		CRHLI20268 CRHLI20268xy	UCRHLI20268 UCRHLI20268xy
Rated voltage		20V	20V
No load speed		0-1100r/min	0-1100r/min
Impact rate		0-5000/min	0-5000/min
Impact energy		2.5 J	2.5 J
Max. drilling capacity	Steel	13 mm	1/2 "
	Wood	30 mm	1-3/16 "
	Concrete	26 mm	1 "

Model No. NOTE: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank, -1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.

Specifications and battery cartridge may differ from country to country.

OPERATION PICTURE



FUNCTION DESCRIPTION

Operation guidelines

NOTE: Before using the tool, read the instruction book carefully.

Before putting into operation

1. Charging the battery pack

The battery pack charger supplied is matched to the Li-ion battery installed in the machine. Do not use another battery charger. The Li-ion battery pack is protected against deep discharging. When the battery pack is empty, the machine is switched off by means of a protective circuit: The chuck no longer rotates. In a warm environment or after heavy use, the battery pack may become too hot to permit charging. Allow time for the battery pack to cool down before recharging. When the battery pack is charged for the first time and after prolonged storage. The battery pack will accept a 100% charge after several charge and discharge cycles.

2. To remove or install battery pack (see Figure A)

Depress the battery pack release button to release and slide the battery pack out from your tool. After recharge, slide it back into your tool. A simple push and slight pressure will be sufficient

OPERATION

1. Inserting and removing drill bit in SDS take care that the dust protection cap (2) is not damaged when changing tools.

Inserting

Clean and lightly oil the bit before inserting. Insert the dust-free bit into the bit holder with a twisting motion until it latches.

The bit locks itself. Check the locking by pulling on the tool.

Removing

Retract back the bit holder locking sleeve (3) and pull out the bit.

WARNING

Your new Rotary Hammer Drill generates powerful forces to get your job done quickly and effectively. These forces may cause inferior quality SDS bits to break and jam in the chuck, we therefore recommend that only high quality SDS bits be used with this tool.

2. Auxiliary handle (see Figure B)

Slide the handle onto the hammer and rotate to the desired working position. To clamp the auxiliary handle rotates the handle clockwise. To loosen the auxiliary handle, rotate the handle counter-clockwise.

WARNING

Always use the auxiliary handle.

3. Adjustable depth gauge (see Figure B)

Loosen the depth gauge by rotating the handle counter-clockwise. Slide the depth gauge until the distance between the depth gauge end and the drill bit end is equal to the depth of hole/screw you wish to make. Then clamp the depth gauge by rotating the handle clockwise.

4. On/off switch (see Figure C)

Depress the On/Off switch (5) to start and release it to stop your tool.

- On/off switch with variable speed control.

Depress the On/Off switch to start and release it to stop your tool. This tool has a variable speed switch (5) that delivers higher speeds with increased trigger pressure or delivers lower speeds with reduced trigger pressure - speed is controlled by varying the pressure applied to the switch.

5. Switch lock (see Figure C)

The switch trigger can be locked in the OFF position. This helps to reduce the possibility of accidental starting when not in use. To lock the switch trigger, place the direction of rotation control (6) in the center position.

6. Forward and reverse rotation control (see Figure C)

Forward rotation: Push the forward and reverse rotation control to the left "", for drilling.

Reverse rotation: Push the forward and reverse rotation control to the right "", for removing the drill bits.

WARNING

Never change the direction of rotation while the tool is rotating, wait until it has stopped.

7. Function mode selection (see Figure D)

The operation of the gearbox for each application is set with the function selector Figure I (4). To change between functions, depress the unlocking button (a) and rotate the selector to the desired operating mode.



Mode for simultaneous drilling and impacting of concrete, Masonry



Mode for or drilling into steel, wood and plastics



Mode for or chiseling



Mode for adjust the chuck angle of chiseling

NOTE: Select this function mode first, adjust the chuck angle to desired direction. Then select the function mode to "  ", operate the chiseling work.

⚠ WARNING: The operating mode selector switch may be actuated only at a standstill.

8. Overload protection

When overloaded, the motor comes to a stop. Relieve the load on the machine immediately and allow cooling for approx. 30 seconds at the highest no-load speed.

9. Temperature dependent overload protection

When using as intended for, the power tool cannot be subject to overload. When the load is too high or the allowable battery temperature of 75 °C is exceeded, the electronic control switches off the power tool until the temperature is in the optimum temperature range again.

10. Protection against deep discharging

The Li-ion battery is protected against deep discharging by the "Discharging Protection System". When the battery is empty, the machine is switched off by means of a protective circuit: The inserted tool no longer rotates.

Working hints for your tool

If your power tool becomes over heated, set the speed to maximum and run no load for 2-3 minutes to cool the motor. SDS-plus tungsten carbide drill bits should always be used for concrete and masonry.

When drilling in metal, only use HSS drill bits in good condition. Where possible use a pilot hole before drilling a large diameter hole.

Problem solution

1.Reasons for different charging times

Your charge time can be affected by many reasons which are not defects in your product. If the battery pack is only partly discharged it may be re-charged in less than 1 hour. If the battery pack and ambient temperature are very cold then re-charging may take 1-1.5 hours. If the battery pack is very hot it will not re-charge because the internal temperature safety cutout will prevent it. If the battery pack is very hot you must remove your battery pack from the charger and allow your battery pack to cool first to ambient temperature and then recharging can be started. If you charge a second battery pack immediately after the first then the charger can be overheated. Always allow at least 15 minutes rest between battery pack charging.

2.Reasons for different battery pack working times

Charging time problems, having not used a battery pack for a prolonged time will reduce the battery pack working time. This can be corrected after several charge and discharge operations by charging & working with your drill. Heavy working conditions such as large screws into hard wood will use up the battery pack energy faster than lighter working conditions. Do not re-charge your battery pack below 0°C and above 30°C as this will affect performance.

Maintenance

Remove the battery pack from the tool before carrying out any adjustment, servicing or maintenance.

Your power tool requires no additional lubrication or maintenance. There are no user serviceable parts in your power tool. Never use water or chemical cleaners to clean your power tool. Wipe clean with a dry cloth. Always store your power tool in a dry place. Keep the motor ventilation slots clean. Keep all working controls free of dust. Occasionally you may see sparks through the ventilation slots. This is normal and will not damage your power tool.

Environmental protection



Disposal

The machine, its accessories and packaging materials should be sorted for environmentally friendly recycling. The plastic components are labeled for categorized recycling.

ADDITIONAL SAFETY WARNING

Safety instructions for all operations

Safety warnings common for grinding, sanding, polishing, carving or abrasive cutting-off operations:

- a) This power tool is intended to function as a grinder, sander, polisher, carving or cut-off tool. Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
- b) Operations such as wire brushing are not recommended to be performed with this power tool. Operations for which the power tool was not designed may create a hazard and cause personal injury.
- c) Do not use accessories which are not specifically designed and recommended by the tool manufacturer. Just because the accessory can be attached to your power tool, it does not assure safe operation.
- d) The **RATED SPEED** of the accessories must be at least equal to the maximum speed or the operating speed setting marked on the power tool. Accessories running faster than their **RATED SPEED** can break and fly apart.
- e) The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool. Incorrectly sized accessories cannot be adequately controlled.
- f) Threaded mounting of accessories must match the grinder spindle thread. For accessories mounted by flanges, the arbor hole of the accessory must fit the locating diameter of the flange. Accessories that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.
- g) Do not use a damaged accessory. Before each use inspect the accessory such as abrasive wheels for chips and cracks, backing pad for cracks, tear or excess wear, wire brush for loose or cracked wires. If power tool or accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute. Damaged accessories will normally break apart during this test time.
- h) Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask,

hearing protectors, gloves and workshop apron capable of stopping small abrasive or workpiece fragments. The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtering particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.

- i) Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment. Fragments of workpiece or of a broken accessory may fly away and cause injury beyond immediate area of operation.
- j) Hold the power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a “live” wire may make exposed metal parts of the power tool “live” and could give the operator an electric shock.
- k) Position the cord clear of the spinning accessory. If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.
- l) Never lay the power tool down until the accessory has come to a complete stop. The spinning accessory may grab the surface and pull the power tool out of your control.
- m) Do not run the power tool while carrying it at your side. Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.
- n) Regularly clean the power tool's air vents. The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.
- o) Do not operate the power tool near flammable materials. Sparks could ignite these materials.
- p) Do not use accessories that require liquid coolants. Using water or other liquid coolants may result in electrocution or shock.

Further safety instructions for all operations

Kickback and Related Warnings

1. Kickback is a sudden reaction to a pinched or snagged rotating wheel, backing pad, brush or any other accessory. Pinching or snagging causes rapid stalling of the rotating accessory which in turn causes the uncontrolled power tool to

be forced in the direction opposite of the accessory's rotation at the point of the binding.

2. For example, if an abrasive wheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either jump toward or away from the operator, depending on direction of the wheel's movement at the point of pinching. Abrasive wheels may also break under these conditions.
3. Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below
 - a) Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. Always use auxiliary handle, if provided, for maximum control over kickback or torque reaction during start-up. The operator can control torque reactions or kickback forces, if proper precautions are taken.
 - b) Never place your hand near the rotating accessory. Accessory may kickback over your hand.
 - c) Do not position your body in the area where power tool will move if kickback occurs. Kickback will propel the tool in direction opposite to the wheel's movement at the point of snagging.
 - d) Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory. Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.
 - e) Do not attach a saw chain woodcarving blade or toothed saw blade. Such blades create frequent kickback and loss of control

Additional safety instructions for grinding and cutting-off operations

Safety warnings specific for grinding and abrasive cutting-off operations:

- a) Use only wheel types that are recommended for your power tool and the specific guard designed for the selected wheel. Wheels for which the power tool was not designed cannot be adequately guarded and are unsafe.
- b) Use only wheel types that are recommended for your power tool and the specific guard designed for the selected wheel. Wheels for which the power tool was not designed cannot be adequately guarded and are unsafe.

- c) The guard must be securely attached to the power tool and positioned for maximum safety, so the least amount of wheel is exposed towards the operator. The guard helps to protect the operator from broken wheel fragments, accidental contact with wheel and sparks that could ignite clothing.
- d) Wheels must be used only for recommended applications. For example: do not grind with the side of cut-off wheel. Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.
- e) Always use undamaged wheel flanges that are of correct size and shape for your selected wheel. Proper wheel flanges support the wheel thus reducing the possibility of wheel breakage. Flanges for cut-off wheels may be different from grinding wheel flanges.
- f) Do not use worn down wheels from larger power tools. Wheel intended for larger power tool is not suitable for the higher speed of a smaller tool and may burst.

Additional safety instructions for cutting-off operations

Additional Safety Warnings Specific for Abrasive Cutting-Off Operations:

- a) Do not "jam" the cut-off wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut. Overstressing the wheel increases the loading and susceptibility to twisting or binding of the wheel in the cut and the possibility of kickback or wheel breakage.
- b) Do not position your body in line with and behind the rotating wheel. When the wheel, at the point of operation, is moving away from your body, the possible kickback may propel the spinning wheel and the power tool directly at you.
- c) When wheel is binding or when interrupting a cut for any reason, switch off the power tool and hold the power tool motionless until the wheel comes to a complete stop. Never attempt to remove the cut-off wheel from the cut while the wheel is in motion otherwise kickback may occur. Investigate and take corrective action to eliminate the cause of wheel binding.
- d) Do not restart the cutting operation in the workpiece. Let the wheel reach full speed and carefully re-enter the cut. The wheel may bind, walk up or kickback if the power tool is restarted in the workpiece.
- e) Support panels or any oversized workpiece to minimize the risk of wheel pinching and kickback. Large workpieces tend to sag under their own weight.

Supports must be placed under the workpiece near the line of cut and near the edge of the workpiece on both sides of the wheel.

- f) Use extra caution when making a “pocket cut” into existing walls or other blind areas. The protruding wheel may cut gas or water pipes, electrical wiring or objects that can cause kickback.

Additional safety instructions for sanding operations

- a) Safety Warnings Specific for Sanding Operations:
- b) Do not use excessively oversized sanding disc paper. Follow manufacturers recommendations, when selecting sanding paper. Larger sanding paper extending beyond the sanding pad presents a laceration hazard and may cause snagging, tearing of the disc or kickback.

Additional safety instructions for polishing operations

- a) Safety Warnings Specific for Polishing Operations:
- b) Do not allow any loose portion of the polishing bonnet or its attachment strings to spin freely. Tuck away or trim any loose attachment strings. Loose and spinning attachment strings can entangle your fingers or snag on the workpiece.

Additional safety instructions for wire brushing operations

Safety Warnings Specific for Wire Brushing Operations:

- a) Be aware that wire bristles are thrown by the brush even during ordinary operation. Do not overstress the wires by applying excessive load to the brush. The wire bristles can easily penetrate light clothing and/or skin.
- b) If the use of a guard is recommended for wire brushing, do not allow any interference of the wire wheel or brush with the guard. Wire wheel or brush may expand in diameter due to work load and centrifugal forces.

RESIDUAL RISKS

Even when the power tool is used as prescribed it is not possible to eliminate all residual risk factors. The following hazards may arise in connection with the power tool's construction and design:

- a) Health defects resulting from vibration emission if the power tool is being used over longer period of time or not adequately managed and properly maintained.
- b) Injuries and damage to property to due to broken accessories that are suddenly dashed.

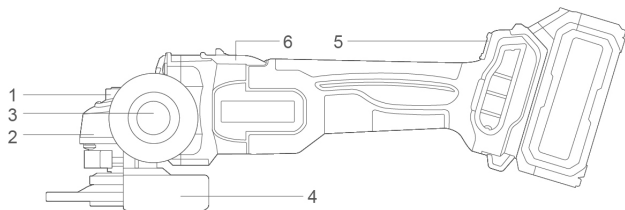
WARNING

This power tool produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant manufacturer before operating this power tool.

INTENDED USE

This power tool is intended to function as a grinder, sander, wire brush, polisher, carving or cut-off tool.

SPECIFICATIONS



- | | |
|---------------------------|-------------------------|
| 1. Spindle locking button | 4. Disc guard |
| 2. Aluminum gear box | 5. Speed adjustment |
| 3. Auxiliary handle | 6. On/off switch button |

Accessories

- | | |
|--------------------------|-----------------|
| 1. 1Pcs Auxiliary handle | 2. 1Pcs Spanner |
|--------------------------|-----------------|

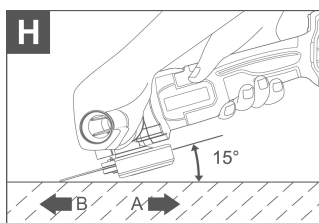
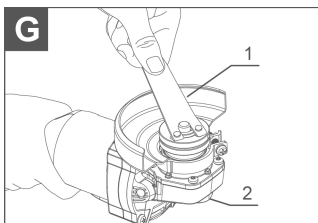
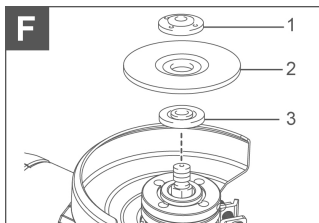
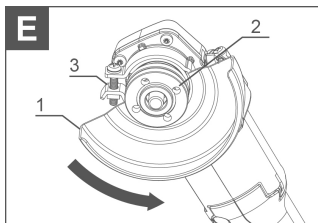
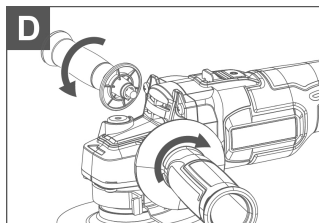
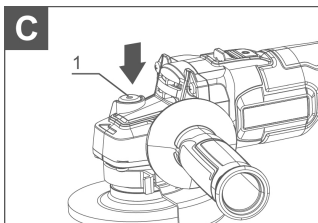
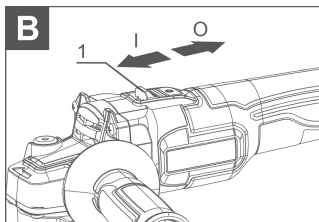
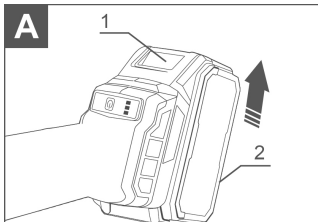
Technical specifications

Model No.	CAGLI27103 CAGLI27103xy	CAGLI27153 CAGLI27153xy	UCAGLI27153 UCAGLI27153xy
Voltage	20V	20V	20V
No-load speed	3000/6000/9000/min	3000/6000/9000/min	3000/6000/9000/min
Disc diameter	100mm	115mm	4-1/2"
Spindle thread	M10	M14	5/8"-11UNC

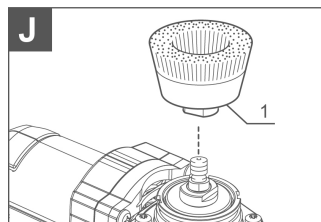
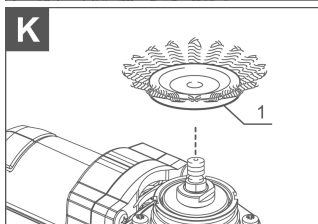
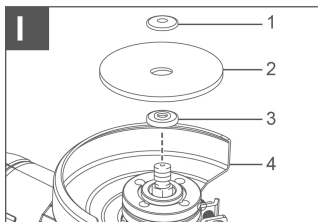
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- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.

OPERATION PICTURE



OPERATION PICTURE



OPERATION

CAUTION

Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge (see Figure A)

Figure A: 1. Button 2. Battery cartridge

CAUTION

- **Always switch off the tool before installing or removing of the battery cartridge.**
- **Hold the tool and the battery cartridge firmly when installing or removing battery cartridge.** Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

CAUTION

- **Always install the battery cartridge fully until the red indicator cannot be seen.** If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- **Do not install the battery cartridge forcibly.** If the cartridge does not slide in easily, it is not being inserted correctly.

CAUTION

- **Before installing the battery cartridge into the tool, always check to see that the slide switch actuates properly and returns to the "OFF" position when the rear of the slide switch is depressed.**
- **Switch can be locked in "ON" position for ease of operator comfort during extended use.** Apply caution when locking tool in "ON" position and maintain firm grasp on tool.

Slide switch (see Figure B)

- To start the tool, slide the slide switch toward the "I (ON)" position by pushing the rear of the slide switch. For continuous operation, press the front of the slide switch to lock it.
- To stop the tool, press the rear of the slide switch, then slide it toward the "O (OFF)" position.

Accidental re-start preventive function

Even if the battery cartridge is installed on the tool with the slide switch in the "I (ON)" position, the tool does not start. To start the tool, first slide the slide switch toward the "O (OFF)" position and then slide it toward the "I (ON)" position.

Shaft lock**⚠ CAUTION**

Never actuate the shaft lock when the spindle is moving. The tool may be damaged.

Shaft lock (see Figure C)

Press the shaft lock to prevent spindle rotation when installing or removing accessories.

Assembly**⚠ CAUTION**

Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing side grip (handle)**⚠ CAUTION**

Always be sure that the side grip is installed securely before operation.

Screw the side grip securely on the position of the tool as shown in the figure.

Installing or removing wheel guard (For depressed center wheel, multi disc / abrasive cut-off wheel, diamond wheel) (see Figure D)

⚠ WARNING

- When using a depressed center grinding wheel/Multi-disc, wire wheel brush, cut-off wheel or diamond wheel, the wheel guard must be fitted on the tool so that the closed side of the guard always points toward the operator.

- **When using an abrasive cut-off / diamond wheel, be sure to use only the special wheel guard designed for use with cut-off wheels.**

For tool with locking screw type wheel guard

Mount the wheel guard with the protrusions on the wheel guard band aligned with the notches on the bearing box. Then rotate the wheel guard to such an angle that it can protect the operator according to work. Be sure to tighten the screw securely. To remove wheel guard, follow the installation procedure in reverse.

Installing or removing depressed center wheel or multi disc (optional accessory) (see Figure E)

Figure E: 1. Wheel guard 2. Bearing box 3. Screw

⚠ Warning:

- **When using a depressed center wheel or multi disc, the wheel guard must be fitted on the tool so that the closed side of the guard always points toward the operator.**
- **Only actuate the shaft lock when the spindle is not moving.**

Mount the inner flange onto the spindle. Fit the wheel/disc on the inner flange and screw the lock nut onto the spindle. (see Figure F)

Figure F: 1. Lock nut 2. Depressed center wheel 3. Inner flange

To tighten the lock nut, press the shaft lock firmly so that the spindle cannot revolve, then use the lock nut wrench and securely tighten clockwise.

To remove the wheel, follow the installation procedure in reverse. (See Figure G)

Figure G: 1. Spanner 2. Shaft lock

Installing or removing abrasive disc (optional accessory)

Mount the rubber pad onto the spindle. Fit the disc on the rubber pad and screw the lock nut onto the spindle. To tighten the lock nut, press the shaft lock firmly so that the spindle cannot revolve, then use the lock nut wrench and securely tighten clockwise.

To remove the disc, follow the installation procedure in reverse.

⚠ NOTE

Use sander accessories specified in this manual. These must be purchased separately.

⚠ WARNING

- It should never be necessary to force the tool. The weight of the tool applies adequate pressure. Forcing and excessive pressure could cause dangerous wheel breakage.
- **ALWAYS** replace wheel if tool is dropped while grinding.
- **NEVER** bang or hit grinding disc or wheel onto work.
- Avoid bouncing and snagging the wheel, especially when working corners, sharp edges etc. This can cause loss of control and kickback.
- **NEVER** use tool with wood cutting blades and other saw blade. Such blades when used on a grinder frequently kick and cause loss of control leading to personal injury.

⚠ CAUTION

- Never switch on the tool when it is in contact with the workpiece, it may cause an injury to operator.
- Always wear safety goggles or a face shield during operation.
- After operation, always switch off the tool and wait until the wheel has come to a complete stop before putting the tool down.

Grinding and sanding operation (see Figure H)

ALWAYS hold the tool firmly with one hand on housing and the other on the side handle. Turn the tool on and then apply the wheel or disc to the workpiece.

In general, keep the edge of the wheel or disc at an angle of about 15 degrees to the workpiece surface.

During the break-in period with a new wheel, do not work the grinder in the B direction or it will cut into the workpiece. Once the edge of the wheel has been rounded off by use, the wheel may be worked in both A and B direction.

⚠ WARNING

- When using an abrasive cut-off / diamond wheel, be sure to use only the special wheel guard designed for use with cut-off wheels.
- **NEVER** use cut-off wheel for side grinding.
- Do not "jam" the wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut. Overstressing the wheel increases the

loading and susceptibility to twisting or binding of the wheel in the cut and the possibility of.

Operation with abrasive cut-off / diamond wheel (optional accessory) (see Figure I)

Figure I: 1. Lock nut 2. Abrasive cut-off wheel/diamond wheel 3. Inner flange
4. Wheel guard for abrasive cut-off wheel/diamond wheel

Remove the battery cartridge from the tool and place it upside down allowing easy access to spindle. Mount the inner flange and abrasive cut-off / diamond wheel onto the spindle. Tighten the lock nut securely with supplied wrench. The direction for mounting the lock nut and the inner flange varies by wheel thickness.

Refer to the table below.

kickback, wheel breakage and overheating of the motor may occur.

- Do not start the cutting operation in the workpiece. Let the wheel reach full speed and carefully enter into the cut moving the tool forward over the workpiece surface. The wheel may bind, walk up or kickback if the power tool is started in the workpiece.
- During cutting operations, never change the angle of the wheel. Placing side pressure on the cut-off wheel (as in grinding) will cause the wheel to crack and break, causing serious personal injury.
- A diamond wheel shall be operated perpendicular to the material being cut.

Operation with wire cup brush (optional accessory)

⚠ CAUTION

- Check operation of brush by running tool with no load, insuring that no one is in front of or in line with brush.
- Do not use brush that is damaged, or which is out of balance. Use of damaged brush could increase potential for injury from contact with broken brush wires.

Wire cup brush (see Figure J)

Remove the battery cartridge from the tool and place it upside down allowing easy access to spindle. Remove any accessories on spindle. Thread wire cup brush onto spindle and tighten with supplied wrench. When using brush, avoid applying too much pressure which causes over bending of wires, leading to premature breakage.

Operation with wire wheel brush (optional accessory)

CAUTION

- Check operation of wire wheel brush by running tool with no load, insuring that no one is in front of or in line with the wire wheel brush.
- Do not use wire wheel brush that is damaged, or which is out of balance. Use of damaged wire wheel brush could increase potential for injury from contact with broken wires.
- Always use guard with wire wheel brushes, assuring diameter of wheel fits inside guard. Wheel can shatter during use and guard helps to reduce chances of personal injury.

Wire wheel brush (see Figure K)

Remove the battery cartridge from the tool and place it upside down allowing easy access to spindle. Remove any accessories on spindle. Thread wire wheel brush onto spindle and tighten with the wrenches.

When using wire wheel brush, avoid applying too much pressure which causes over bending of wires, leading to premature breakage.

ADDITIONAL SAFETY WARNING

Battery drill safety warnings

- 1) **Safety instructions for all operations**
 - a) **Wear ear protectors when impact drilling.** *Exposure to noise can cause hearing loss.*
 - b) **Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory or fasteners may contact hidden wiring or.** *Cutting accessory or fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.*
- 1) **Safety instructions when using long drill bits**
 - a) **Never operate at higher speed than the maximum speed rating of the drill bit.** *At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.*
 - b) **Always start drilling at low speed and with the bit tip in contact with the workpiece.** *At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.*
 - c) **Apply pressure only in direct line with the bit and do not apply excessive pressure.** *Bits can bend causing breakage or loss of control, resulting in personal injury.*

RESIDUAL RISKS

Even when the power tool is used as prescribed it is not possible to eliminate all residual risk factors. The following hazards may arise in connection with the power tool's construction and design:

- a) Health defects resulting from vibration emission if the power tool is being used over longer period of time or not adequately managed and properly maintained.
- b) Injuries and damage to property to due to broken accessories that are suddenly dashed.

WARNING!

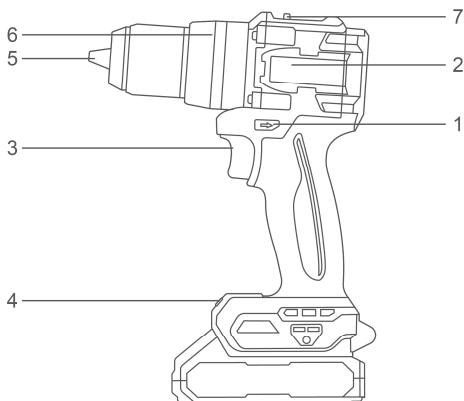
This power tool produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant

manufacturer before operating this power tool.

RESIDUAL RISKS

The impact drill is designed for drilling, screwdriving and percussion drilling applications.

SPECIFICATIONS



Components

- | | |
|---------------------------|--------------------------|
| 1. Reversing switch lever | 5. Chuck |
| 2. Brushless motor | 6. Adjusting torque ring |
| 3. Switch | 7. Speed change lever |
| 4. Lamp | |

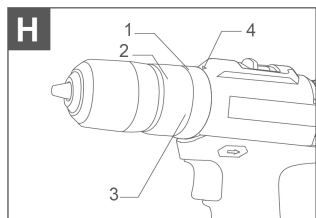
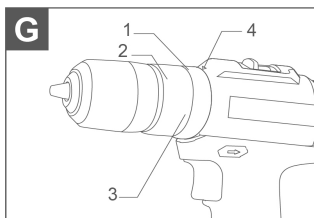
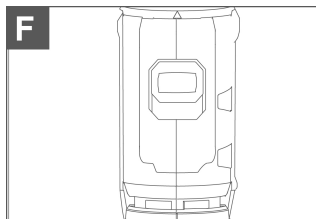
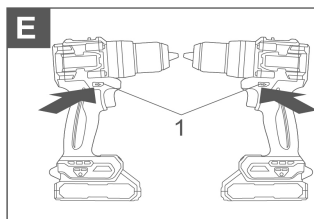
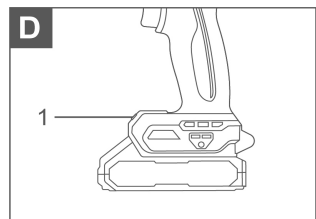
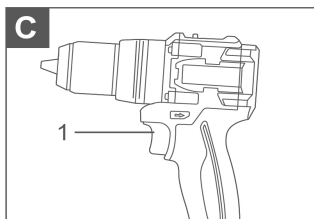
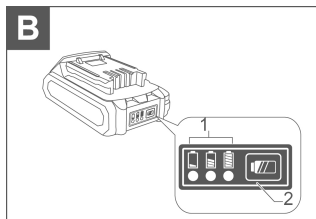
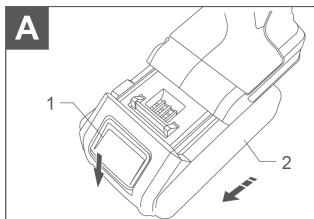
Technical specifications

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Drill voltage	20V	20V
Mechanical speed settings	2	2
No-load variable speed	0-500/0-2000rpm	0-500/0-2000rpm
Impact rate	30000bpm	30000bpm
Torque settings	22+1+1	22+1+1
Max torque force	66Nm	66Nm
Keyless chuck capacity	13mm	1/2"

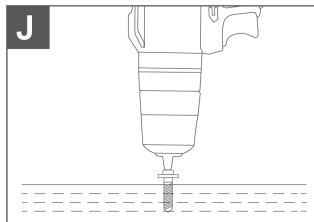
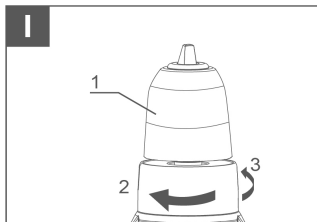
Model No. NOTE: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank, -1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.

OPERATION PICTURE



OPERATION PICTURE



FUNCTION DESCRIPTION

⚠ CAUTION!

Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Electrical safety

Installing or removing battery cartridge (see Figure A)

Figure A: 1. Button 2. Battery cartridge

⚠ CAUTION!

- Always switch off the tool before installing or removing of the battery cartridge.
- Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge. To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

⚠ CAUTION!

- Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Indicating the remaining battery capacity: (see Figure B)

Figure B: 1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for few seconds.

Indicator lamps		Remaining capacity
 Lighted	 Off	
		• >80%
		• 30% to 80%
		• <30%

NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Switch action (see Figure C)

Figure C: 1. Switch trigger

CAUTION!

- Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.
- To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

Electric brake

This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after the switch trigger is released, have the tool serviced at a service center.

Lighting up the front lamp (see Figure D)

Figure D: 1. Lamp

CAUTION!

Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out 10 -15 seconds after releasing the trigger.

NOTE: Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

Reversing switch action (see Figure E)

Figure E: 1. Reversing switch lever

CAUTION!

- **Always check the direction of rotation before operation.**
- **Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.**
- **When not operating the tool, always set the reversing switch lever to the neutral position.**

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation. When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

Speed change (see Figure F)

Figure F: 1. Speed change lever

CAUTION!

- **Always set the speed change lever fully to the correct position. If you operate the tool with the speed change lever positioned halfway between the "1" side and "2" side, the tool may be damaged.**
- **Do not use the speed change lever while the tool is running. The tool may be damaged.**

Position of speed change lever	Speed	Torque	Applicable operation
1	Low	High	Heavy loading operation
2	High	Low	Light loading operation

To change the speed, switch off the tool first. Select the "2" side for high speed or "1" for low speed but high torque. Be sure that the speed change lever is set to the correct position before operation. If the tool speed is coming down extremely during the operation with "2", slide the lever to the "1" and restart the operation.

Selecting the action mode (see Figure G)

Figure G: 1. Action mode changing ring 2. Adjusting ring
3. Graduation 4. Arrow

This tool has three action modes.

-  Drilling mode (rotation only)
-  Hammer drilling mode (rotation with hammering)
-  Screwdriving mode (rotation with clutch) Select one mode suitable for your work. Turn the action mode changing ring and align the mark that you selected with the arrow on the tool body.

Adjusting the fastening torque (see Figure H)

Figure H: 1. Action mode changing ring 2. Adjusting ring
3. Graduation 4. Arrow

The fastening torque can be adjusted by step by steps by turning the adjusting ring. Align the graduations with the arrow on the tool body. You can get the minimum fastening torque at 1 and maximum torque (see specifications). Before actual operation, drive a trial screw into your material or a piece of duplicate material to determine which torque level is required for a particular application.

Assembly

CAUTION!

Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing or removing driver bit/ drill bit (see Figure I)

Figure I: 1. Sleeve 2. Close 3. Open

Turn the sleeve counterclockwise to open the chuck jaws. Place the driver bit/drill bit in the chuck as far as it will go. Turn the sleeve clockwise to tighten the chuck. To remove the driver bit/drill bit, turn the sleeve counterclockwise.

OPERATION

⚠ CAUTION!

Always insert the battery cartridge all the way until it locks in place. If you can see the red part on the upper side of the button, it is not locked completely. Insert it fully until the red part cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you. With one hand on the grip and the other hand on the bottom of the battery cartridge to control the twisting action.

Screwdriving operation (see Figure J)

⚠ CAUTION!

- **Adjust the adjusting ring to the proper torque level for your work.**
- **Make sure that the driver bit is inserted straight in the screw head, or the screw and/or driver bit may be damaged.**

Place the point of the driver bit in the screw head and apply pressure to the tool. Start the tool slowly and then increase the speed gradually. Release the switch triggers soon as the clutch cuts in.

When driving wood screw, pre-drill a pilot hole 2/3 the diameter of the screw. It makes driving easier and prevents splitting of the workpiece.

Hammer drilling operation

⚠ CAUTION!

There is a tremendous and sudden twisting force exerted on the tool/drill bit at the time of hole breakthrough, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete.

First, turn the action mode changing ring so that the arrow on the tool body points to the marking. The adjusting ring can be aligned in any torque levels for this operation.

Be sure to use a tungsten-carbide tipped drill bit. Position the drill bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Light pressure gives best results. Keep the tool in position and prevent it from slipping away from the hole. Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the drill bit partially from the hole. By repeating this several times, the hole will be cleaned out and normal drilling may be resumed.

Drilling operation

First, turn the adjusting ring so that the pointer points to the marking. Then proceed as follows.

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the drill bit into the workpiece.

Drilling in metal

To prevent the drill bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the drill bit in the indentation and start drilling. Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

⚠ CAUTION

- **Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your drill bit, decrease the tool performance and shorten the service life of the tool.**
- **Hold the tool firmly and exert care when the drill bit begins to break through the workpiece. There is a tremendous force exerted on the tool/drill bit at the time of hole break through.**
- **A stuck drill bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.**
- **Always secure small workpieces in a vise or similar hold-down device.**
- **If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.**

MAINTENANCE&MALFUNCTIONS

Possible malfunctions and methods of their eliminations

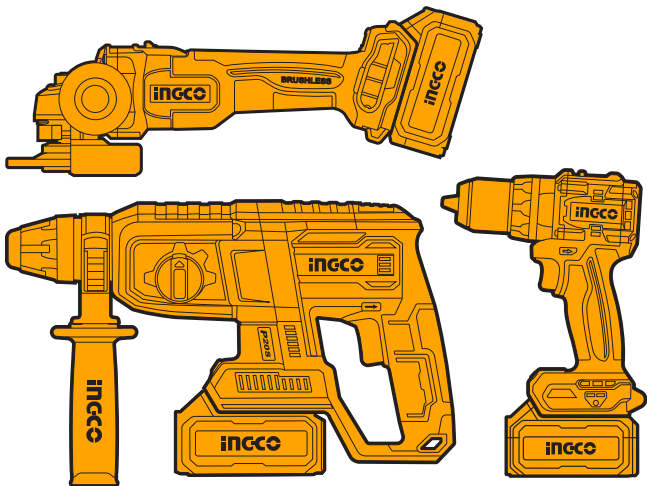
Malfuction	Probable causes	Actions
When the machine is turned on, the electric motor does not work.	● Switch failure ● The power cord or wiring is broken, power cord plug malfunction; ● No brush contact with the collector; ● Wear/damage of brushes	Disconnect the machine from the mains and contact a qualified specialist.
Formation of a circular fire on the collector	● Brush wear/damage of the brush holder; ● Malfuction in the armature coil	Disconnect the machine from the mains and contact a qualified specialist. Please don't repair the machine by your own.
When working, smoke or the smell of burning insulation appears from the ventilation openings.	● Malfuction in the electric motor coil; ● Malfuction of the electrical part of the tool.	
Increased noise in the gearbox	● Wear/breakage of gears or bearings	
When the machine is turned on, the spindle does not rotate	● Gearbox failure.	

Critical state criteria

Critical state criteria	Probable causes	Actions
Cracks on the surfaces of bearing and housing parts	Fatigue deformation of metal	Disconnect the machine from the mains and contact a qualified specialist. Please don't repair the machine by your own.
The power cord or plug is damaged	Overload or breakage	
Excessive wear or damage to the motor or reductor mechanism, or a combination of signs	Fatigue deformation of metal	

Critical state criteria

List of critical failures	Actions
Electric motor sparking	It is necessary to contact a qualified specialist
The appearance of extraneous noise	It is necessary to contact a qualified specialist
If the above malfunctions are detected, it is necessary to disconnect the machine from the mains and contact a qualified specialist	



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