



说明书材质要求: 105g 有光铜版纸	说明书成品尺寸: 105*143mm
第一: 专色用6级防晒油墨+CMYK油墨要求: 1. PANTONE137C专色油墨 (专色用6级防晒油墨): 如果自己配色, 油墨配比为: 酒联中黄 (防晒) 2000g 酒联金红 (防晒) 225g 2. C色油墨: 酒联天蓝墨 3. M色油墨: 酒联金红墨 4. Y色油墨: pantone123C专色油墨 5. K色油墨: 酒联黑墨	第二: 特别注意: 1. 印刷时看样请参考我司提供的实物样品颜色。不得偏色 2. 137C的专色 不得 参考C=0, M=35, Y=90, K=0对应的四色 色谱颜色来看样印刷 Pantone 137C Black (两色印刷)
折叠方式: 骑马钉(20P以上用骑马钉)	备注:

特别注意: 此页内容不印刷

风琴折 + 对折 页面顺序

16P 页面顺序

9	10	11	封面
12	13	14	封底

1	2	3	4
5	6	7	8

20P 页面顺序

11	12	13	14	封面
15	16	17	18	封底

1	2	3	4	5
6	7	8	9	10

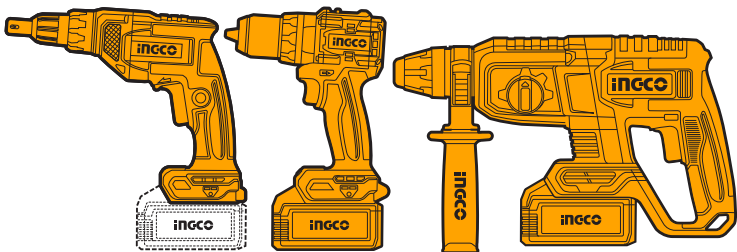
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	版本号	日期	设计师	版本号	日期	设计师

INGCO

www.ingco.com

PRODUCT MANUAL

CORDLESS 3 PCS COMBO KIT



Cordless Drywall Screwdriver

CDSL120428 CDSL120428xy UCDSL120428 UCDSL120428xy UCDSL12042xy UCDSL12042xy

x (blank, 1, 2, 3, 4, 5, 6, 7, 8, 9, E, S, A, M)

y (blank, -1, -2, -3, -4, -5, -6, -7, -8, -9, E, S, A, M) [P1-P17]

Compact Brushless Cordless Impact Drill

CIDL120668 CIDL120668xy CIDL12066xy UCIDL120668 UCIDL120668xy UCIDL12066xy

x (blank, 1, 2, 3, 4, 5, 6, 7, 8, 9, E, S, A, M)

y (blank, -1, -2, -3, -4, -5, -6, -7, -8, -9, E, S, A, M) [P18-P29]

Cordless Rotary Hammer

CRHL120268 CRHL120268xy UCRHL120268 UCRHL120268xy

x (blank, 1, 2, 3, 4, 5, 6, 7, 8, 9, E, S, A, M)

y (blank, -1, -2, -3, -4, -5, -6, -7, -8, -9, E, S, A, M) [P30-P40]



SCAN FOR VIDEO

GENERAL POWER TOOL SAFETY WARNINGS

⚠ WARNING! Read all safety warnings, instructions, illustrations and specifications provided with this power tool. *Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.*

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work area safety

- a) **Keep work area clean and well lit.** *Cluttered or dark areas invite accidents.*
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** *Power tools create sparks which may ignite the dust or fumes.*
- c) **Keep children and bystanders away while operating a power tool.** *Distractions can cause you to lose control.*

2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way.** **Do not use any adapter plugs with earthed (grounded) power tools.** *Unmodified plugs and matching outlets will reduce risk of electric shock.*
- b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** *There is an increased risk of electric shock if your body is earthed or grounded.*
- c) **Do not expose power tools to rain or wet conditions.** *Water entering a power tool will increase the risk of electric shock.*
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** *Damaged or entangled cords increase the risk of electric shock.*
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*
- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** *Use of an RCD reduces the risk of electric shock.*

3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- b) **Use personal protective equipment. Always wear eye protection.** *Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.*
- c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** *Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.*
- d) **Remove any adjusting key or wrench before turning the power tool on.** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*
- e) **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** *Loose clothes, jewellery or long hair can be caught in moving parts.*
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of dust collection can reduce dust-related hazards.*
- h) **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** *A careless action can cause severe injury within a fraction of a second.*

4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.** *The correct power tool will do the job better and safer at the rate for which it was designed.*
- b) **Do not use the power tool if the switch does not turn it on and off.** *Any power tool that cannot be controlled with the switch is dangerous and must be repaired.*
- c) **Disconnect the plug from the power source and/or remove the battery**

pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools. *Such preventive safety measures reduce the risk of starting the power tool accidentally.*

- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. *Power tools are dangerous in the hands of untrained users.***
- e) **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. *Many accidents are caused by poorly maintained power tools.***
- f) **Keep cutting tools sharp and clean. *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.***
- g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. *Use of the power tool for operations different from those intended could result in a hazardous situation.***
- h) **Keep handles and grasping surfaces dry, clean and free from oil and grease. *Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.***

5) Battery tool use and care

- a) **Recharge only with the charger specified by the manufacturer. *A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.***
- b) **Use power tools only with specifically designated battery packs. *Use of any other battery packs may create a risk of injury and fire.***
- c) **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. *Shorting the battery terminals together may cause burns or a fire.***
- d) **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. *Liquid ejected from the battery may cause irritation or burns.***

- e) **Do not use a battery pack or tool that is damaged or modified.** *Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.*
- f) **Do not expose a battery pack or tool to fire or excessive temperature.** *Exposure to fire or temperature above 130°C may cause explosion.*
- g) **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** *Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.*

6) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the power tool is maintained.*
- b) **Never service damaged battery packs.** *Service of battery packs should only be performed by the manufacturer or authorized service providers*

BATTERY SAFETY WARNINGS

Save these instructions.

⚠ CAUTION!

Only use genuine original batteries. *Use of non-genuine batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury, and damage. It will also void the warranty for the tool and charged and dark areas invite accidents.*

⚠ WARNING!

- a) **Do not dismantle, open or shred secondary cells or batteries.**
- b) **Keep batteries out of the reach of children.** *Battery usage by children should be supervised. Especially keep small batteries out of reach of small children.*
- c) **Seek medical advice immediately if a cell or a battery has been swallowed.**
- d) **Do not expose cells or batteries to heat or fire.** *Avoid storage in direct sunlight.*
- e) **Do not short-circuit a cell or a battery.** *Do not store cells or batteries haphazardly in a box or drawer where they may short-circuit each other or be short-circuited by other metal objects.*
- f) **Do not remove a cell or battery from its original packaging until required for use.**
- g) **Do not subject cells or batteries to mechanical shock.**
- h) **In the event of a cell leaking, do not allow the liquid to come in contact with the skin or eyes.** *If contact has been made, wash the affected area with copious amounts of water and seek medical advice.*
- i) **Do not use any charger other than that specifically provided for use with the equipment.**
- j) **Observe the plus (+) and minus (-) marks on the cell, battery and equipment and ensure correct use.**
- k) **Do not use any cell or battery which is not designed for use with the equipment.**
- l) **Do not mix cells of different manufacture, capacity, size or type within a device.**
- m) **Always purchase the battery recommended by the device manufacturer for the equipment.**
- n) **Keep cells and batteries clean and dry.**
- o) **Wipe the cell or battery terminals with a clean dry cloth if they become**

dirty.

- p) **Secondary cells and batteries need to be charged before use.** *Always use the correct charger and refer to the manufacturer's instructions or equipment manual for proper charging instructions.*
- q) **Do not leave a battery on prolonged charge when not in use.**
- r) **After extended periods of storage, it may be necessary to charge and discharge the cells or batteries times to obtain maximum performance.**
- s) **Retain the original product literature for future reference.**
- t) **Use the cell or battery only in the application for which it was intended.**
- u) **When possible, remove the battery from the equipment when not in use.**
- v) **Dispose of properly.**

Tips for maintaining maximum battery life

- a) **Charge the battery cartridge before completely discharged.** *Always stop tool operation and charge the battery cartridge when you notice less tool power.*
- b) **Never recharge a fully charged battery cartridge.** *Overcharging shortens the battery service life.*
- c) **Charge the battery cartridge with room temperature at 10°C-40°C (50°F-104°F).** *Let a hot battery cartridge cool down before charging it.*
- d) **Charge the battery cartridge if you do not use it for a long period (more than six months).**

Important safety instructions for battery cartridge

- a) **Before using battery cartridge, read all instructions and cautionary markings on battery charger, battery, and) product using battery.**
- b) **Do not disassemble battery cartridge.**
- c) **If operating time has become excessively shorter, stop operating immediately.** *It may result in a risk of overheating, possible burns and even an explosion.*
- d) **If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away.** *It may result in loss of your eyesight.*
- e) **Do not short the battery cartridge:**
 - *Do not touch the terminals with any conductive material.*
 - *Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.*

- *Do not expose battery cartridge to water or rain.*
 - *A battery short can cause a large current flow, overheating, possible burns and even a breakdown.*
- f) **Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50°C (122°F).**
- g) **Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.**
- h) **Be careful not to drop or strike battery.**
- i) **Do not use a damaged battery.**
- j) **Follow your local regulations relating to disposal of battery.**

Tool / battery protection system

The tool is equipped with a tool/battery protection system. This system automatically cuts off power to the motor to extend tool and battery life. The tool will automatically stop during operation if the tool or battery is placed under one of the following conditions:

Overload protection

When the battery is operated in a manner that causes it to draw an abnormally high current, the tool automatically stops without any indication. In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

Overheat protection

When the tool/battery is overheated, the tool stops automatically. In this situation, let the tool/battery cool before turning the tool on again.

Transportation

Batteries comply with all applicable shipping regulations as prescribed by industry and legal standards (for more information, check with the manufacturer).

Transporting batteries can possibly cause fire if the battery terminals inadvertently come in contact with conductive materials. When transporting batteries, make sure that the battery terminals are protected and well insulated from materials that could contact them and cause a short circuit.

The information provided in this section of the manual is provided in good faith and believed to be accurate at the time the document was created. However, no warranty, expressed or implied, is given. It is the buyer's responsibility to ensure

that its activities comply with the applicable regulations.

Protecting the environment

Separate collection. This product must not be disposed of with normal household waste.

Should you find one day that your product needs replacement, or if it is of no further use to you, do not dispose of it with household waste. Make this product available for separate collection.

Separate collection of used products and packaging allows materials to be recycled and used again. Re-use of recycled materials helps prevent environmental pollution and reduces the demand for raw materials.

Local regulations may provide for separate collection of electrical products from the household, at municipal waste sites or by the retailer when you purchase a new product.

Rechargeable battery pack

This long-life battery pack must be recharged when it fails to produce sufficient power on jobs which were easily done before. At the end of its technical life, discard it with due care for our environment:

- Run the battery pack down completely, then remove it from the tool.
- Lithium-ion cells are recyclable. Take them to your dealer or a local recycling station. The collected battery packs will be recycled or disposed of properly.

Battery pack and battery pack charger information

WARNING!

All P20S series battery tools in this manual use the battery pack and battery pack charger listed in the tables below.

WARNING!

Only use original battery pack and battery charger as below for this power tool:

Product	Battery pack		
Model No.	Type	Rated voltage	Rated capacity
FBLI2001 FBLI2001xy	Lithium-Ion	18.5V d.c., 20V Max	2.0Ah
FBLI2002 FBLI2002xy			4.0Ah
FBLI2003 FBLI2003xy			5.0Ah

Model No. NOTE: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank, -1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

Product	Battery pack charger			
Model No.	Input power	Input voltage	Output rated voltage	Output rated current
FCLI2001 FCLI2001xy	50W	220-240V ~50/60Hz	20V d.c.	2A
UFCLI2001 UFCLI2001xy		110-120V ~50/60Hz		
FCLI20411 FCLI20411xy FCLI2034 FCLI2034xy	105W	220-240V ~50/60Hz	21V d.c.	4A
UFCLI20411 UFCLI20411xy UFCLI2034 UFCLI2034xy		110-120V ~50/60Hz		

Model No. NOTE: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank, -1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

THE SYMBOLS IN INSTRUCTION MANUAL

	Double insulated for additional protection
	Read the instruction manual before using.
	CE conformity.
	Safety alert. Please only use the accessories supported by the manufacturer.
	Wear safety glasses, hearing protection and dust mask.
	Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your Local Authority or retailer for recycling advice.
	Charging the battery only below 40°C
	Always recycle batteries.
	Do not destroy battery by fire.
	Do not expose battery to water

ADDITIONAL SAFETY WARNING

Screwdriver safety warnings

- a) **Hold the power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** *Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.*

Additional safety warnings

- a) **Use suitable detectors to determine if utility lines are hidden in the work area or call the local utility company for assistance.** *Contact with electric lines can lead to fire and electric shock. Damaging a gas line can lead to explosion. Penetrating a water line causes property damage or may cause an electric shock.*
- b) **Hold the power tool securely.** *When tightening and loosening screws be prepared for temporarily high torque reactions.*
- c) **Before any work on the power tool (e.g., maintenance, tool change, etc.) as well as during transport and storage, set the rotational direction switch to the middle position.** *There is risk of injury from unintentionally pressing the on/off switch.*
- d) **Secure the workpiece.** *A workpiece clamped with clamping devices or in a vice is held more secure than by hand.*
- e) **Always wait until the power tool has come to a complete stop before placing it down.** *The application tool can jam and cause you to lose control of the power tool.*
- f) **Protect the power tool against heat, e.g., against continuous intense sunlight, fire, water, and moisture.** *There is a risk of explosion.*
- g) **Always be sure you have a firm footing.** *Be sure no one is below when using the tool in high locations.*
- h) **Hold the tool firmly.**
- i) **Wear ear protectors.**
- j) **Do not touch the bit or the work piece immediately after operation.** *They may be extremely hot and could burn your skin.*
- k) **Keep hands away from rotating parts.**

RESIDUAL RISKS

Even when the power tool is used as prescribed it is not possible to eliminate all residual risk factors. The following hazards may arise in connection with the power tool's construction and design:

- a) Health defects resulting from vibration emission if the power tool is being used over longer period of time or not adequately managed and properly maintained.
- b) Injuries and damage to property to due to broken accessories that are suddenly dashed.

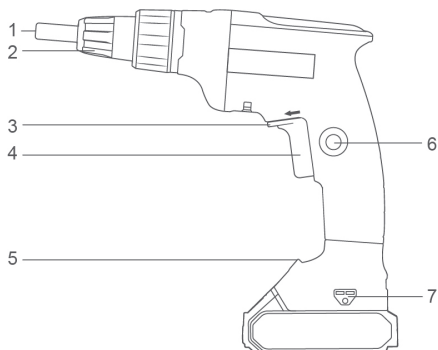
WARNING!

This power tool produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant manufacturer before operating this power tool.

INTENDED OF USE

The power tool is designed for driving and removing screws in drywall installation work. The product equipped with a clutch, for use in drywall installation work.

Do not use the product to work with materials hazardous to the health (e.g., asbestos)

SPECIFICATIONS**Components**

- | | |
|---------------------------|-------------------|
| 1. Nose cone | 5. LED work light |
| 2. Depth adjusting collar | 6. Lock on button |
| 3. Forward&Reversed level | 7. Belt hook |
| 4. On/Off Trigger | |

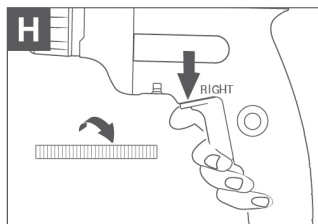
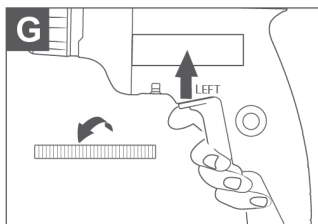
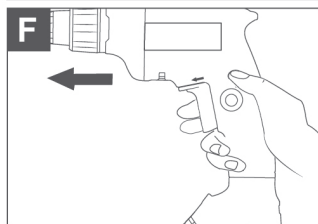
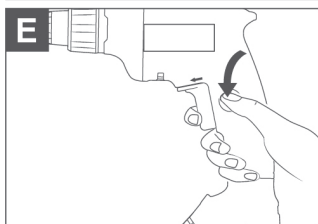
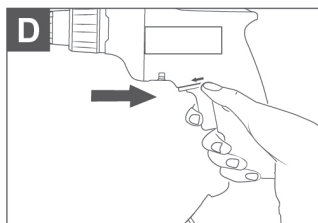
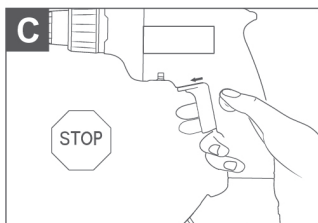
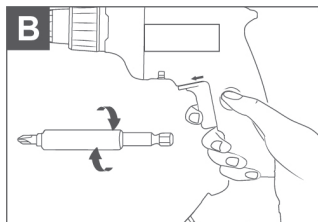
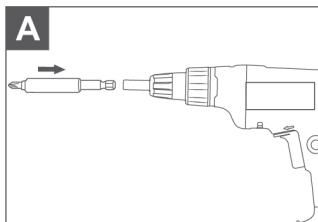
Technical specifications

Model No.	CDSLI20428 CDSLI20428xy CDSLI2042xy	UCDSLI20428 UCDSLI20428xy UCDSLI2042xy
Rated voltage	D.C.20V	D.C.20V
No-load variable speed	0-4200/min	0-4200/min
Tool holder	Hex socket 6.35mm	Hex socket 1/4"
Max. screw diameter	4.2mm	4.2mm

Model No. Note: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank, -1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.

OPERATION PICTURE



FUNCTION DESCRIPTION

Fitting the belt hook (optional)

The belt hook enables you to attach suitable power tools to your belt.

CAUTION!

- **Risk of injury by falling power tools!**
- **Check that the belt hook is fitted securely before beginning work.**

Fit the belt hook.

Attach your power tool to the belt hook.

Check that belt hook and power tool are secure.

Working safely with the belt hook

Before beginning work, make sure that the belt hook and universal hook are securely attached to the screwdriver.

Use the universal hook only when necessary. Lay the screwdriver down in a safe place when it is not in use for a long period.

Changing the accessory tool (see Figure A)

Pull the depth gauge away from the power tool, releasing the snap-on connection. Push the chuck towards the screwdriver, turning the chuck slightly at the same time, and then hold it in this position.

Remove the accessory tool with your other hand.

Insert the desired accessory tool in the chuck, pushing it into the screwdriver as far as it will go.

Switching On/Off (see Figure B, C, D, E, F)

- a) Connect the battery.
- b) Start the tools by squeezing the On/Off trigger switch.
- c) Release the trigger to stop the tool.
- d) If you press the lock-on button while the trigger switch is depressed, the switch is kept in the operating position.
- e) To release the lock-on button, press and release the trigger switch.

Forward/Reverse lever switch lock (see Figure G, H)

The control switch is locked when the forward/reverse switch is in the middle position (safety lock)

The forward/reverse lever switch determines the direction of rotation of the tool and off button.

To select forward rotation, release the trigger switch and push the forward/reverse lever switch to the left side of the tool.

To select reverse, push the forward/reverse lever switch to the right side of the tool. When changing the position of the lever switch be sure the trigger switch is released and the motor is stationary.

OPERATION

CAUTION!

- **Before setting up, repair or maintenance of the appliance you must always turn off the operating switch and pull out the battery!**
- **Check if the rated frequency of the mains supply corresponds to the details of the type place. Before using the tool, read the instruction book carefully.**
- **Always ensure that the screwdriver is switched off and disconnect the battery before making any adjustments.**

The screwdriver has a depth adjustment head

- a) Insert the bits into depth adjustment head, there is a magnet inside the output shaft, it could fix the bits.
- b) Ensure the bit is fully inserted in.
- c) Slight adjustment: hold the depth adjustment knob, rotate it clockwise, the length of output shaft in depth adjustment head become short, then adjust the depth of screw inside the wall. Rotate it anti-clockwise, the length of output shaft in depth adjustment head become long, then adjust the depth of screw inside the wall.
- d) Quick adjustment: hold the depth adjustment knob, move it to front, then rotate it clockwise, the length of output shaft in depth adjustment head become short, so adjust the depth of screw inside the wall. Rotate it anti-clockwise, the length of output shaft in depth adjustment head become long, then adjust the depth of screw inside the wall.
- e) To move the bits. Just take out bit.

Care and maintenance

WARNING!

Risk of injury with the battery inserted!

Always remove the battery before carrying out care and maintenance tasks!

Care and maintenance of the tool

Carefully remove stubborn dirt.

Clean the air vents carefully with a dry brush.

Use only a slightly damp cloth to clean the casing. Do not use cleaning agents as these can attack the plastic parts

Maintenance

Check all visible parts and controls for signs of damage at regular intervals and make sure that they all function correctly.

Do not operate the product if signs of damage are found or if parts malfunction.

After cleaning and maintenance, fit all guards or protective devices and check that they function correctly.

ADDITIONAL SAFETY WARNING

Battery drill safety warnings

- 1) **Safety instructions for all operations**
 - a) **Wear ear protectors when impact drilling.** *Exposure to noise can cause hearing loss.*
 - b) **Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory or fasteners may contact hidden wiring.** *Cutting accessory or fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.*
- 2) **Safety instructions when using long drill bits**
 - a) **Never operate at higher speed than the maximum speed rating of the drill bit.** *At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.*
 - b) **Always start drilling at low speed and with the bit tip in contact with the workpiece.** *At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.*
 - c) **Apply pressure only in direct line with the bit and do not apply excessive pressure.** *Bits can bend causing breakage or loss of control, resulting in personal injury.*

RESIDUAL RISKS

Even when the power tool is used as prescribed it is not possible to eliminate all residual risk factors. The following hazards may arise in connection with the power tool's construction and design:

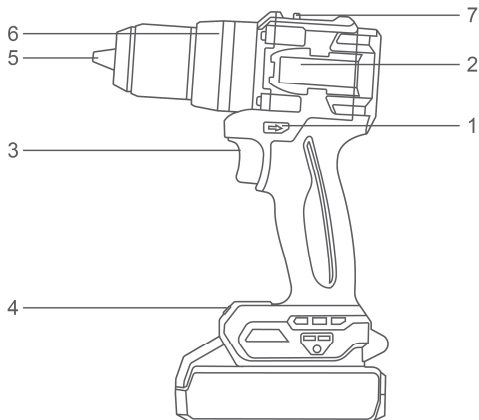
- c) Health defects resulting from vibration emission if the power tool is being used over longer period of time or not adequately managed and properly maintained.
- d) Injuries and damage to property to due to broken accessories that are suddenly dashed.

⚠ WARNING! This power tool produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant manufacturer before operating this power tool.

INTENDED USE

The impact drill is designed for drilling, screwdriving and percussion drilling applications.

SPECIFICATIONS



Components

- | | |
|---------------------------|--------------------------|
| 1. Reversing switch lever | 5. Chuck |
| 2. Brushless motor | 6. Adjusting torque ring |
| 3. Switch | 7. Speed change lever |
| 4. Lamp | |

Technical specifications

Model No.	CIDLI20668 CIDLI20668xy CIDLI2066xy	UCIDLI20668 UCIDLI20668xy UCIDLI2066xy
Voltage	20V	20V
Mechanical speed settings	2	2
No-load variable speed	0-500/0-2000/min	0-500/0-2000/min
Impact rate	30000/min	30000/min
Torque settings	22+1+1	22+1+1
Max torque force	66Nm	66Nm
Keyless chuck capacity	13mm	1/2"

Model No. NOTE: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank, -1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.

Noise/Vibration information

The noise emission, measured in accordance with EN62841-2-1:

Sound pressure level	L_{pA}	89,0 dB (A)
Sound power level	L_{wA}	97,0 dB (A)
Uncertainty	K	5 dB (A)

Wear hearing protection!

The vibration total value and its uncertainty determined according to EN62841-2-1:

Impact drill

Vibration emission value (drilling into metal)	$a_{h,D}$	1,1 m/s ²
Vibration emission value (impact drilling into concrete)	$a_{h,ID}$	17,3 m/s ²
Uncertainty	K	1,5 m/s ²

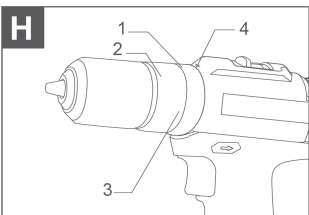
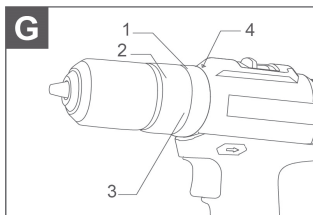
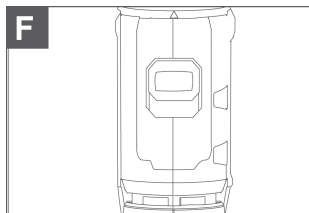
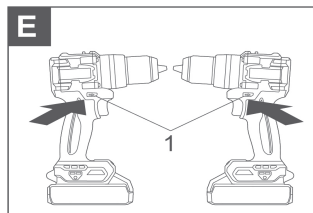
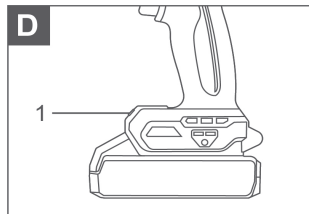
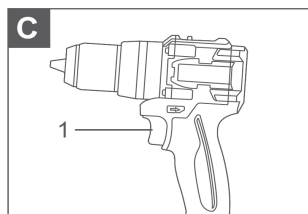
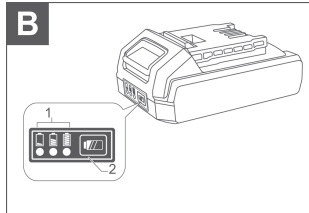
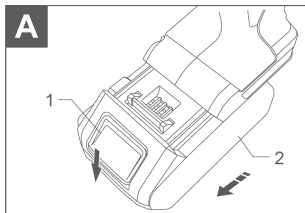
That the declared vibration total value has been measured in accordance with a standard test method and may be used for comparing one tool with another.

That the declared vibration total value may also be used in a preliminary assessment of exposure.

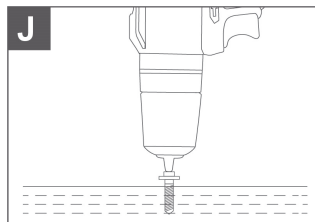
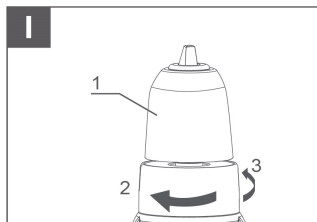
WARNING!

- That the vibration emission during actual use of the power tool can differ from the declared total value depending on the ways in which the tool is used;
- Identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

OPERATION PICTURE



OPERATION PICTURE



FUNCTION DESCRIPTION

⚠ CAUTION!

Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Electrical safety

Installing or removing battery cartridge (see Figure A)

Figure A: 1. Button 2. Battery cartridge

⚠ CAUTION!

- Always switch off the tool before installing or removing of the battery cartridge.
- Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge. To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

⚠ CAUTION!

- Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Indicating the remaining battery capacity (see Figure B)

Figure B: 1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for few seconds.

Indicator lamps		Remaining capacity
 Lighted	 Off	
		• >80%
		• 30% to 80%
		• <30%

NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Switch action (see Figure C)

Figure C: 1. Switch trigger

CAUTION!

- Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.
- To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

Electric brake

This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after the switch trigger is released, have the tool serviced at a service center.

Lighting up the front lamp (see Figure D)

Figure D: 1. Lamp

CAUTION!

Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out 10 -15 seconds after releasing the trigger.

⚠ CAUTION!

Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

Reversing switch action (see Figure E)

Figure E: 1. Reversing switch lever

⚠ CAUTION!

- **Always check the direction of rotation before operation.**
- **Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.**
- **When not operating the tool, always set the reversing switch lever to the neutral position.**

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation. When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

Speed change (see Figure F)

Figure F: 1. Speed change lever

⚠ CAUTION!

- **Always set the speed change lever fully to the correct position. If you operate the tool with the speed change lever positioned halfway between the "1" side and "2" side, the tool may be damaged.**
- **Do not use the speed change lever while the tool is running. The tool may be damaged.**

Position of speed change lever	Speed	Torque	Applicable operation
1	Low	High	Heavy loading operation
2	High	Low	Light loading operation

To change the speed, switch off the tool first. Select the "2" side for high speed or "1" for low speed but high torque. Be sure that the speed change lever is set to the correct position before operation. If the tool speed is coming down extremely during the operation with "2", slide the lever to the "1" and restart the operation.

Selecting the action mode (see Figure G)

Figure G: 1. Action mode changing ring 2. Adjusting ring
3. Graduation 4. Arrow

This tool has three action modes.

-  Drilling mode (rotation only)
-  Hammer drilling mode (rotation with hammering)
-  Screwdriving mode (rotation with clutch) Select one mode suitable for your work. Turn the action mode changing ring and align the mark that you selected with the arrow on the tool body.

Adjusting the fastening torque (see Figure H)

Figure H: 1. Action mode changing ring 2. Adjusting ring
3. Graduation 4. Arrow

The fastening torque can be adjusted by step by steps by turning the adjusting ring. Align the graduations with the arrow on the tool body. You can get the minimum fastening torque at 1 and maximum torque (see specifications). Before actual operation, drive a trial screw into your material or a piece of duplicate material to determine which torque level is required for a particular application.

Assembly

CAUTION!

Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing or removing driver bit/ drill bit (see Figure I)

Figure I: 1. Sleeve 2. Close 3. Open

Turn the sleeve counterclockwise to open the chuck jaws. Place the driver bit/drill bit in the chuck as far as it will go. Turn the sleeve clockwise to tighten the chuck. To remove the driver bit/drill bit, turn the sleeve counterclockwise.

OPERATION

CAUTION!

Always insert the battery cartridge all the way until it locks in place. If you can see the red part on the upper side of the button, it is not locked completely. Insert it fully until the red part cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you. With one hand on the grip and the other hand on the bottom of the battery cartridge to control the twisting action.

Screwdriving operation (see Figure J)

CAUTION!

- **Adjust the adjusting ring to the proper torque level for your work.**
- **Make sure that the driver bit is inserted straight in the screw head, or the screw and/or driver bit may be damaged.**

Place the point of the driver bit in the screw head and apply pressure to the tool. Start the tool slowly and then increase the speed gradually. Release the switch triggers soon as the clutch cuts in.

When driving wood screw, pre-drill a pilot hole 2/3 the diameter of the screw. It makes driving easier and prevents splitting of the workpiece.

Hammer drilling operation

CAUTION!

There is a tremendous and sudden twisting force exerted on the tool/drill bit at the time of hole breakthrough, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete.

First, turn the action mode changing ring so that the arrow on the tool body points to the marking. The adjusting ring can be aligned in any torque levels for this operation.

Be sure to use a tungsten-carbide tipped drill bit. Position the drill bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Light pressure gives best results. Keep the tool in position and prevent it from slipping away from the hole. Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the drill bit partially from the hole. By repeating this several times, the hole will be cleaned out and normal drilling may be resumed.

Drilling operation

First, turn the adjusting ring so that the pointer points to the marking. Then proceed as follows.

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the drill bit into the workpiece.

Drilling in metal

To prevent the drill bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the drill bit in the indentation and start drilling. Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

CAUTION!

- **Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your drill bit, decrease the tool performance and shorten the service life of the tool.**
- **Hold the tool firmly and exert care when the drill bit begins to break through the workpiece. There is a tremendous force exerted on the tool/drill bit at the time of hole break through.**
- **A stuck drill bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.**
- **Always secure small workpieces in a vise or similar hold-down device.**
- **If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.**

ADDITIONAL SAFETY WARNING

Hammer safety warnings

1) Safety instructions for all operations

- a) **Wear ear protectors.** *Exposure to noise can cause hearing loss.*
- b) **Use auxiliary handle(s), if supplied with the tool.** *Loss of control can cause personal injury.*
- c) **Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** *Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.*

2) Safety instructions when using long drill bits with rotary hammers

- a) **Always start drilling at low speed and with the bit tip in contact with the workpiece.** *At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.*
- b) **Apply pressure only in direct line with the bit and do not apply excessive pressure.** *Bits can bend, causing breakage or loss of control, resulting in personal injury.*

Additional safety warning

- a) **Use suitable detectors to determine if utility lines are hidden in the work area or call the local utility company for assistance.** *Contact with electric lines can lead to fire and electric shock. Damaging a gas line can lead to explosion. Penetrating a water line causes property damage or may cause an electric shock.*
- b) **Always wait until the power tool has come to a complete stop before placing it down.** *The application tool can jam and cause you to lose control of the power tool.*
- c) **Secure the workpiece.** *A workpiece clamped with clamping devices or in a vice is held more secure than by hand.*
- d) **Do not touch any application tools or adjacent housing components shortly after operation.** *These can become very hot during operation and cause burns.*
- e) **The application tool may jam during drilling. Make sure you have a stable footing and hold the power tool firmly with both hands.** *Otherwise, you*

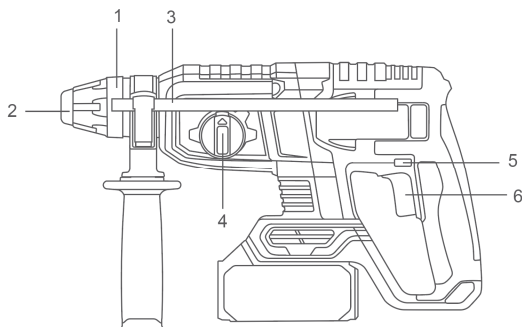
could lose control of the power tool.

- f) **Take care when carrying out demolition work using the chisel.** *Falling fragments of the demolition material could injure you or any bystanders.*
- g) **Hold the power tool firmly with both hands and make sure you have a stable footing.** *The power tool can be more securely guided with both hands.*

INTENDED USE

The machine is intended for hammer drilling and chiseling in concrete, brick. It is also suitable for drilling without impact in wood, metal, ceramic and plastic.

SPECIFICATIONS



Components

- | | |
|-------------------------------|---|
| 1. Tool holder locking sleeve | 4. Function mode selection switch |
| 2. Dust protection cap | 5. Forward and reverse rotation control |
| 3. Depth gauge | 6. On/Off switch |

Technical specifications

Model No.		CRHLI20268 CRHLI20268xy	UCRHLI20268 UCRHLI20268xy
Rated voltage		20V d.c.	20V d.c.
No load speed		0-1100/min	0-1100/min
Impact rate		0-5000/min	0-5000/min
Impact energy		2.5 J	2.5 J
Max. drilling capacity	Steel	13 mm	1/2"
	Wood	30 mm	1-3/16"
	Concrete	26 mm	1"

Model No. NOTE: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank, -1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.

Noise/Vibration information

The noise emission, measured in accordance with EN62841-2-6:

Sound pressure level	L_{pA}	92,5 dB (A)
Sound power level	L_{wA}	100,5 dB (A)
Uncertainty	K	3 dB (A)

Wear hearing protection!

The vibration total value and its uncertainty determined according to EN62841-2-6:

Hammer drilling into concrete

Vibration emission value	a_h	7,4 m/s ²
Uncertainty	K	1,5 m/s ²

Chiseling

Vibration emission value	a_h	13,3 m/s ²
Uncertainty	K	1,5 m/s ²

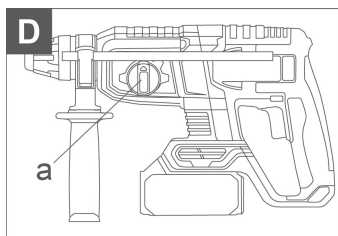
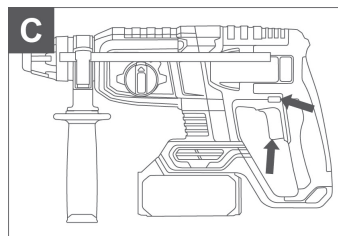
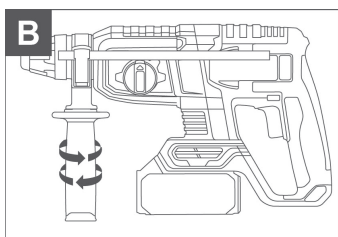
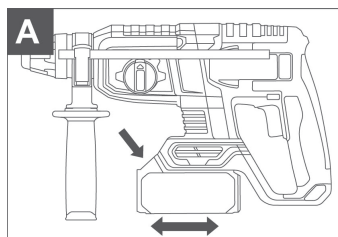
That the declared vibration total value has been measured in accordance with a standard test method and may be used for comparing one tool with another.

That the declared vibration total value may also be used in a preliminary assessment of exposure.

WARNING!

- That the vibration emission during actual use of the power tool can differ from the declared total value depending on the ways in which the tool is used;
- Identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

OPERATION PICTURE



FUNCTION DESCRIPTION

WARNING!

Before using the tool, read the instruction book carefully.

Before putting into operation

Charging the battery pack

The battery pack charger supplied is matched to the Li-ion battery installed in the machine. Do not use another battery charger. The Li-ion battery pack is protected against deep discharging. When the battery pack is empty, the machine is switched off by means of a protective circuit: The chuck no longer rotates. In a warm environment or after heavy use, the battery pack may become too hot to permit charging. Allow time for the battery pack to cool down before recharging. When the battery pack is charged for the first time and after prolonged storage. The battery pack will accept a 100% charge after several charge and discharge cycles.

To remove or install battery pack (see Figure A)

Depress the battery pack release button to release and slide the battery pack out from your tool. After recharge, slide it back into your tool. A simple push and slight pressure will be sufficient.

OPERATION

Inserting and removing drill bit in SDS take care that the dust protection cap is not damaged when changing tools.

Inserting

Clean and lightly oil the bit before inserting. Insert the dust-free bit into the bit holder with a twisting motion until it latches.

The bit locks itself. Check the locking by pulling on the tool.

Removing

Retract back the bit holder locking sleeve and pull out the bit.

WARNING!

Your new Rotary Hammer Drill generates powerful forces to get your job done quickly and effectively. These forces may cause inferior quality SDS bits to break and jam in the chuck, we therefore recommend that only high quality SDS bits be used with this tool.

Auxiliary handle (see Figure B)

Slide the handle onto the hammer and rotate to the desired working position. To clamp the auxiliary handle rotates the handle clockwise. To loosen the auxiliary handle, rotate the handle counter-clockwise.

** WARNING!**

Always use the auxiliary handle.

Adjustable depth gauge (see Figure B)

Loosen the depth gauge by rotating the handle counter-clockwise. Slide the depth gauge until the distance between the depth gauge end and the drill bit end is equal to the depth of hole/screw you wish to make. Then clamp the depth gauge by rotating the handle clockwise.

On/off switch (see Figure C)

On/Off switch with variable speed control.

Depress the On/Off switch to start and release it to stop your tool. This tool has a variable speed switch that delivers higher speeds with increased trigger pressure or delivers lower speeds with reduced trigger pressure - speed is controlled by varying the pressure applied to the switch.

Switch lock (see Figure C)

The switch trigger can be locked in the OFF position. This helps to reduce the possibility of accidental starting when not in use. To lock the switch trigger, place the direction of rotation control in the center position.

Forward and reverse rotation control (see Figure C)

Forward rotation: Push the forward and reverse rotation control to the left "  ", for drilling.

Reverse rotation: Push the forward and reverse rotation control to the right "  ", for removing the drill bits.

** WARNING!**

Never change the direction of rotation while the tool is rotating, wait until it has stopped.

Function mode selection (see Figure D)

The operation of the gearbox for each application is set with the function selector Figure D. To change between functions, depress the unlocking button (a) and rotate the selector to the desired operating mode.



Mode for simultaneous drilling and impacting of concrete, masonry



Mode for or drilling into steel, wood and plastics



Mode for or chiseling



Mode for adjust the chuck angle of chiseling

NOTE: Select this function mode first, adjust the chuck angle to desired direction. Then select the function mode to "  ", operate the chiseling work.

WARNING!

The operating mode selector switch may be actuated only at a standstill.

Overload protection

When overloaded, the motor comes to a stop. Relieve the load on the machine immediately and allow cooling for approx. 30 seconds at the highest no-load speed.

Temperature dependent overload protection

When using as intended for, the power tool cannot be subject to overload. When the load is too high or the allowable battery temperature of 75°C is exceeded, the electronic control switches off the power tool until the temperature is in the optimum temperature range again.

Protection against deep discharging

The Li-ion battery is protected against deep discharging by the "Discharging Protection System". When the battery is empty, the machine is switched off by

means of a protective circuit: The inserted tool no longer rotates.

Working hints for your tool

If your power tool becomes over heated, set the speed to maximum and run no load for 2-3 minutes to cool the motor. SDS-plus tungsten carbide drill bits should always be used for concrete and masonry.

When drilling in metal, only use HSS drill bits in good condition. Where possible use a pilot hole before drilling a large diameter hole.

Problem solution

Reasons for different charging times

Your charge time can be affected by many reasons which are not defects in your product. If the battery pack is only partly discharged it may be re-charged in less than 1 hour. If the battery pack and ambient temperature are very cold then re-charging may take 1-1.5 hours. If the battery pack is very hot it will not re-charge because the internal temperature safety cutout will prevent it. If the battery pack is very hot you must remove your battery pack from the charger and allow your battery pack to cool first to ambient temperature and then recharging can be started. If you charge a second battery pack immediately after the first then the charger can be overheated. Always allow at least 15 minutes rest between battery pack charging.

Reasons for different battery pack working times

Charging time problems, having not used a battery pack for a prolonged time will reduce the battery pack working time. This can be corrected after several charge and discharge operations by charging & working with your drill. Heavy working conditions such as large screws into hard wood will use up the battery pack energy faster than lighter working conditions. Do not re-charge your battery pack below 0°C and above 30°C as this will affect performance.

Maintenance

Remove the battery pack from the tool before carrying out any adjustment, servicing or maintenance.

Your power tool requires no additional lubrication or maintenance. There are no user serviceable parts in your power tool. Never use water or chemical cleaners to clean your power tool. Wipe clean with a dry cloth. Always store your power tool in

a dry place. Keep the motor ventilation slots clean. Keep all working controls free of dust. Occasionally you may see sparks through the ventilation slots. This is normal and will not damage your power tool.

Environmental protection



Disposal

The machine, its accessories and packaging materials should be sorted for environmentally friendly recycling. The plastic components are labeled for categorized recycling.

MAINTENANCE&MALFUNCTIONS

Possible malfunctions and methods of their eliminations

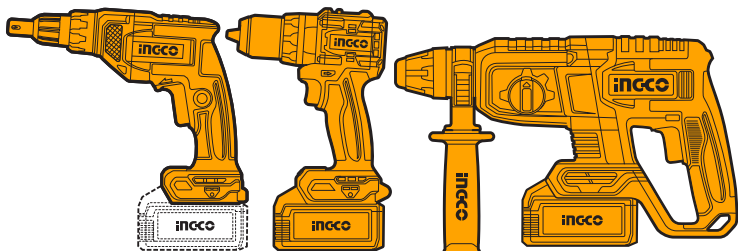
Malfunction	Probable causes	Actions
When the machine is turned on, the electric motor does not work.	● Switch failure ● The power cord or wiring is broken, power cord plug malfunction; ● No brush contact with the collector; ● Wear/damage of brushes	Disconnect the machine from the mains and contact a qualified specialist.
Formation of a circular fire on the collector	● Brush wear/damage of the brush holder; ● Malfunction in the armature coil	Disconnect the machine from the mains and contact a qualified specialist. Please don't repair the machine by your own.
When working, smoke or the smell of burning insulation appears from the ventilation openings.	● Malfunction in the electric motor coil; ● Malfunction of the electrical part of the tool.	
Increased noise in the gearbox	● Wear/breakage of gears or bearings	
When the machine is turned on, the spindle does not rotate	● Gearbox failure.	

Critical state criteria

Critical state criteria	Probable causes	Actions
Cracks on the surfaces of bearing and housing parts	Fatigue deformation of metal	Disconnect the machine from the mains and contact a qualified specialist. Please don't repair the machine by your own.
The power cord or plug is damaged	Overload or breakage	
Excessive wear or damage to the motor or reductor mechanism, or a combination of signs	Fatigue deformation of metal	

Critical state criteria

List of critical failures	Actions
Electric motor sparking	It is necessary to contact a qualified specialist
The appearance of extraneous noise	It is necessary to contact a qualified specialist
If the above malfunctions are detected, it is necessary to disconnect the machine from the mains and contact a qualified specialist	



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