



说明书材质要求：105g 有光铜版纸	说明书成品尺寸： 105x143mm
第一：专色+CMYK油墨要求： 1.K色油墨：洒联黑墨	第二：特别注意： 暂无
	 Black（单色印刷）
折叠方式： 风琴折（20P以下用风琴折） 特殊情况：16P/20P：风琴折 + 对折	备注：

特别注意：此页内容不印刷

风琴折 + 对折 页面顺序

16P 页面顺序

9	10	11	封面
12	13	14	封底

1	2	3	4
5	6	7	8

20P 页面顺序

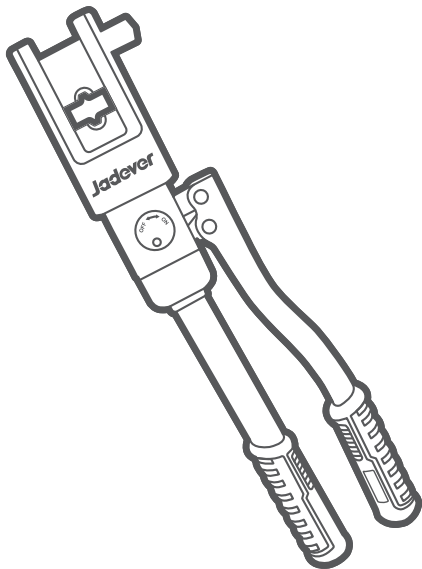
11	12	13	14	封面
15	16	17	18	封底

1	2	3	4	5
6	7	8	9	10

更改记录	1. 新制作				
	0424.J01	2024.4.8	lamer		
	版本号	日期	设计师		

Jadever

HYDRAULIC CRIMPING TOOL



JDHT1D24 JDHT1D24xy
x(blank, 1, 2, 3, 4, 5, 6, 7, 8, 9, E, S, A, M)
y(blank, -1, -2, -3, -4, -5, -6, -7, -8, -9, E, S, A, M)

**PRODUCT
MANUAL**

GENERAL SAFETY WARNINGS**⚠ WARNING!**

Read all safety warnings, instructions, illustrations and specifications provided with this tool.

⚠ WARNING!

Save this instruction.

1. Work area safety

- a) Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- b) This tool is not insulated; please do not use it on live conductor.
- c) Keep children and bystander away while operating the hydraulic crimping tool. Distractions will cause you to lose control.
- d) Please do not use or store this tool under high temperature, or one surrounding filling with corrosive fluid. Pay attention to the sealing kits becoming aging.

2. Personal safety

- a) Stay alert, watch what you are doing and use common sense when operating the tool. Do not use the tool while you are tired or still under the influence of drugs, alcohol or medication. A moment of inattention may result in series personal injury.
- b) Use safety equipment. Always use safety equipment such as mask, helmet, safety cap, insulating shoes and etc. to reduce the risk of personal injury.
- c) Please use the tool properly, the tool with correct power will do the job better and safer at the rate for which it was designed.
- d) Do not put your fingers in the head of the hydraulic crimping tool during operating. Your fingers could be pinched very severely.

3. Service

- a) Have your Hydraulic Crimping Tool serviced by a qualified service technician using only identical replacement parts. This will ensure that the safety of the Hydraulic Crimping Tool is maintained.

THE SYMBOLS IN INSTRUCTION MANUAL

	Read the instruction manual before using.
	Safety alert. Please only use the accessories supported by the manufacturer.
	Wear safety glasses, hearing protection and dust mask.
	Wear non-slip, liquid-resistant gloves.

ADDITIONAL SAFETY WARNINGS

Specific safety rules

- Maintain labels and nameplates on the tool which carry important safety information.** If unreadable or missing, contact the agent to replace.
- This product is not a toy**, keep it out of reach of children.
- Do not** slide your fingers in the dies profile.
- Do not** put your fingers in the head of the hydraulic crimping tool when you slide the dies inside it. Your fingers could be pinched very severely.
- Do not** use the tool without die.
- Do not** crimp on live cables or conductors
- Do only crimp cooper** or Aluminum conduct material
- The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions** and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

INTENDED USE

Hydraulic Crimping Tool is a tool for connecting lugs and cable. It carries many advantages of good design, easy operation, high pressure, high efficiency and etc. It is a perfect tool to be used in electrical construction site.

SPECIFICATIONS

Technical specifications

Model No.	JDHT1D24 JDHT1D24xy
Crimping range	Cu 16-240mm ²
Crimping force	70kN
Crimping type	hexagon crimping
Stroke	18mm
Length	approx. 475mm
Net weight	approx. 3.60kg
Package	plastic box

NOTE: x (blank, 1,2,3,4,5,6,7,8,9,E,S,A,M); y (blank,-1,-2,-3,-4,-5,-6,-7,-8,-9,E,S,A,M)

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.

Accessories

1. Crimping die 10pcs (16, 25, 35, 50, 70, 95, 120, 150, 185, 240 mm²)
2. Sealing O-ring 1set

OPERATION

WARNING!

The dust or air inside the tool will damage the sealing kit so caused the tool lose function. Make sure the oil is clear and no dust entering into oil when changing oil. Wait for a while and exhaust the oil completely out of the oil tube before inserting the oil plug.

CAUTION!

Please wear the rubber gloves to avoid skin touching the oil directly, if touches it in careless, please wash the skin by soap water in timely. In order to protect the environment please drain the waste oil to the treatment center where was approved by government.

MAINTENANCE&SERVICE

Troubleshooting

Fault	Analysis	Solution
No pressure or the pressure is not enough during operation.	1. The pump lack oil. 2. There is dust exist in oil. 3. Inner leakage.	1. Fulfill or replace the oil Change the oil. 2. Contact manufacturer or distributor.
The lug and wire do not connect tightly after crimping.	1. The tool cannot reach to the rated pressure. 2. Use the wrong die.	1. Refer to the fault A. 2. Replace with the right die.
Generate a lot of burs after crimping.	Use the wrong die.	Replace with the right die.
Oil leakage on the head or on the ram.	Sealing kit broken.	Contact manufacturer or distributor and replace it by trained person.



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