



说明书材质要求：105g 有光铜版纸	说明书成品尺寸：105*143mm
第一：专色用6级防晒油墨+CMYK油墨要求： 1.PANTONE137C专色油墨（专色用6级防晒油墨）： 如果自己配色，油墨配比为：酒联中黄（防晒）2000g 酒联金红（防晒）225g 2.C色油墨：酒联天蓝墨 3.M色油墨：酒联金红墨 4.Y色油墨：pantone123C专色油墨 5.K色油墨：酒联黑墨	第二：特别注意： 1.印刷时看样请参考我司提供的实物样品颜色。不得偏色 2.137C的专色不得参考C=0,M=35,Y=90,K=0对应的四色 色谱颜色来看样印刷 Pantone 137C Black（两色印刷）
折叠方式：风琴折（ 20P以下用风琴折 ）/ 骑马钉（ 20P以上用骑马钉 ） 特殊情况：16P/20P：风琴折 + 对折	备注：

特别注意：此页内容不印刷

风琴折 + 对折 页面顺序

16P 页面顺序

9	10	11	封面
12	13	14	封底

1	2	3	4
5	6	7	8

20P 页面顺序

11	12	13	14	封面
15	16	17	18	封底

1	2	3	4	5
6	7	8	9	10

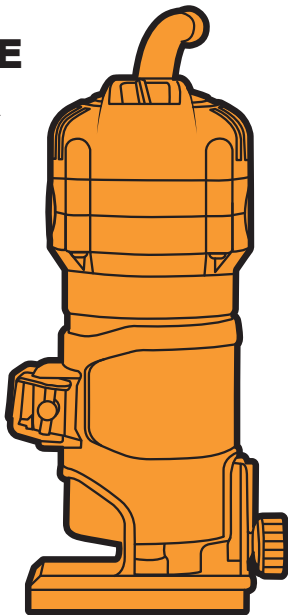
更改记录	1.新風格				
	0524.V04	2024.5.30	xi		
	版本号	日期	设计师		

INGCO

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PRODUCT MANUAL

LAMINATE TRIMMER



PLM6001, PLM6001xy, UPLM6001, UPLM6001xy
x(blank, 1, 2, 3, 4, 5, 6, 7, 8, 9, E, S, A, M)
y(blank, -1, -2, -3, -4, -5, -6, -7, -8, -9, E, S, A, M)



GENERAL POWER TOOL SAFETY WARNINGS

⚠ WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. *Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.*

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work area safety

- a) **Keep work area clean and well lit.** *Cluttered or dark areas invite accidents.*
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** *Power tools create sparks which may ignite the dust or fumes.*
- c) **Keep children and bystanders away while operating a power tool.** *Distractions can cause you to lose control.*

2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way.** **Do not use any adapter plugs with earthed (grounded) power tools.** *Unmodified plugs and matching outlets will reduce risk of electric shock.*
- b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** *There is an increased risk of electric shock if your body is earthed or grounded.*
- c) **Do not expose power tools to rain or wet conditions.** *Water entering a power tool will increase the risk of electric shock.*
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** *Damaged or entangled cords increase the risk of electric shock.*
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*
- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** *Use of an RCD reduces the risk of electric shock.*

3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. *A moment of inattention while operating power tools may result in serious personal injury.***
- b) **Use personal protective equipment. Always wear eye protection. *Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.***
- c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. *Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.***
- d) **Remove any adjusting key or wrench before turning the power tool on. *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.***
- e) **Do not overreach. Keep proper footing and balance at all times. *This enables better control of the power tool in unexpected situations.***
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts. *Loose clothes, jewellery or long hair can be caught in moving parts.***
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. *Use of dust collection can reduce dust-related hazards.***
- h) **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. *A careless action can cause severe injury within a fraction of a second.***

4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application. *The correct power tool will do the job better and safer at the rate for which it was designed.***
- b) **Do not use the power tool if the switch does not turn it on and off. *Any power tool that cannot be controlled with the switch is dangerous and must be repaired.***
- c) **Disconnect the plug from the power source and/or remove the battery**

pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools. *Such preventive safety measures reduce the risk of starting the power tool accidentally.*

- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** *Power tools are dangerous in the hands of untrained users.*
- e) **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** *Many accidents are caused by poorly maintained power tools.*
- f) **Keep cutting tools sharp and clean.** *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*
- g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.**
- h) **Keep handles and grasping surfaces dry, clean and free from oil and grease.** *Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.*

5) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the power tool is maintained.*

THE SYMBOLS IN INSTRUCTION MANUAL

	Double insulated for additional protection
	Read the instruction manual before using.
	CE conformity.
	Safety alert. Please only use the accessories supported by the manufacturer.
	Wear safety glasses, hearing protection and dust mask.
	Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your Local Authority or retailer for recycling advice.

ADDITIONAL SAFETY WARNING

-Hold power tool by insulated gripping surfaces, because the cutter may contact its own cord. Cutting a "live" wire may make exposed metal parts of the power tool "live" and shock the operator.

-Use clamps or another practical way to secure and support the workpiece to a stable platform. Holding the work by your hand or against the body leaves it unstable and may lead to loss of control.

RESIDUAL RISKS

Even when the power tool is used as prescribed it is not possible to eliminate all residual risk factors. The following hazards may arise in connection with the power tool's construction and design:

- a) Health defects resulting from vibration emission if the power tool is being used over longer period of time or not adequately managed and properly maintained.
- b) Injuries and damage to property to due to broken accessories that are suddenly dashed.

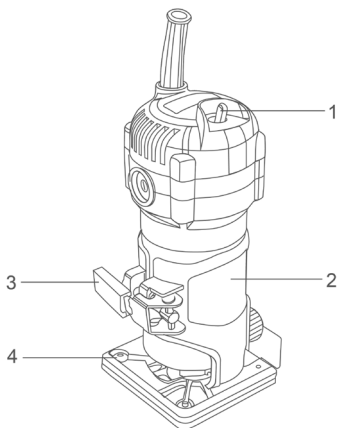
Warning

This power tool produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant manufacturer before operating this power tool.

INTENDED USE

The power tool is intended for copy routing as well as routing grooves, edges, profiles and elongated holes in wood, plastic and light building materials while resting firmly on the workpiece.

SPECIFICATIONS



1. On/Off switch

2. Depth gauge

3. Lock wrench

4. Base plate

Accessories

1. 1pcs template guide

3. 1set straight guide

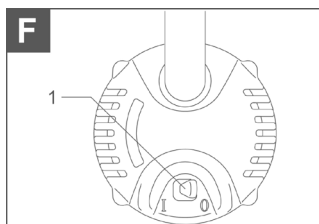
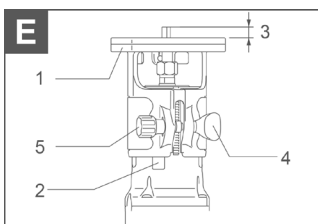
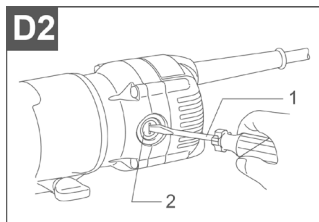
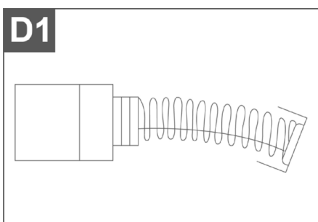
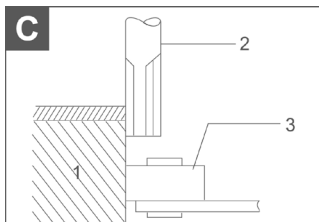
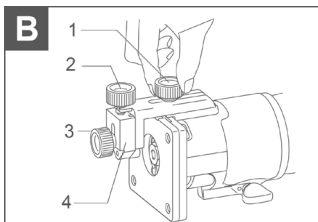
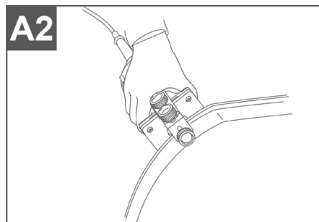
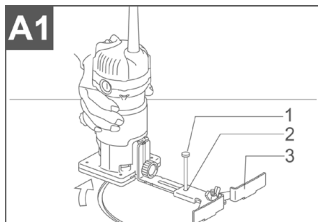
2. 1set trimmer guide

4. 1set extra carbon brushes

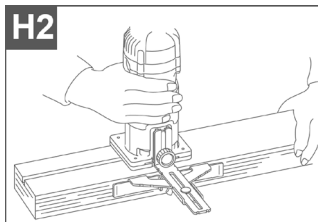
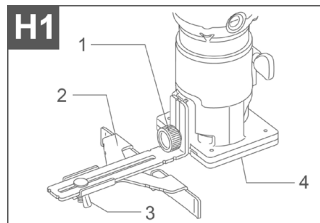
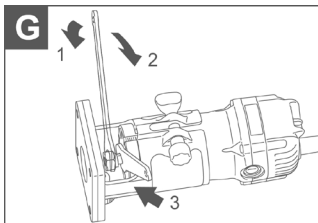
Technical specifications

Model NO.	PLM6001 PLM6001-4 (IRAM Plug)	UPLM6001	PLM6001-9 (INMENTRO Plug)	UPLM6001-9 (INMENTRO Plug)
Voltage	220-240V- 50/60Hz	110-120V- 50/60Hz	220- 240V~60Hz	127V~60Hz
Power	600W			
Oscillation Speed	34500/min			
Milling cutter diameter	6mm, 1/4"	1/4"	6mm, 1/4"	1/4"
Protect grade	□/II		□/II	□/II

OPERATION PICTURE



OPERATION PICTURE



OPERATION

Dia A: 1. Nail 2. Center hole 3. Straight guide

Trimming, curved cuts in veneers for furniture and the like can be done easily with the trimmer guide. The guide roller rides the curve and assures a fine cut. (see Figure A)

Dia B: 1. Clamp screw(A) 2. Adjusting screw 3. Clamp screw(B) 4. Trimmer guide

Install the trimmer guide on the tool base with the clamp screw (A). Loosen the clamp screw (B) and adjust the distance between the bit and the trimmer guide by turning the adjusting screw (1 mm (3/64") per turn). At the desired distance, tighten the clamp screw (B) to secure the trimmer guide in place. (see Figure B)

Dia C: 1. Workpiece 2. Bit 3. Guide roller

When cutting move the tool with the guide roller riding the side of the workpiece. (see Figure C)

Replacing carbon brushes (see Figure D)

Dia D: 1. Screwdriver 2. Brush holder cap

Remove and check the carbon brushes regularly. Replace when they wear down. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

Adjusting bit protrusion (see Figure E)

Dia E: 1. Base 2. Scale 3. Bit protrusion
4. Clamping nut 5. Adjusting screw

To adjust the bit protrusion, loosen the clamping nut and move the tool base up or down as desired by turning the adjusting screw. After adjusting, tighten the clamping nut firmly to secure the tool base.

Switch action (see Figure F)

Dia F: 1. Switch lever

Before plugging in the tool, always be sure that the tool is switched off. To start the tool, move the switch lever to the I (ON) position. To stop the tool, move the switch lever to the o(OFF) position.

Installing or removing trimmer bit (see Figure G)

Dia G: 1. Loosen 2. Tighten 3. Hold

Caution

Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Do not tighten the collet nut without inserting a bit, or the collet cone will break. Use only the wrenches provided with the tool.

Insert the bit all the way into the collet cone and tighten the collet nut securely with the two wrenches. To remove the bit, follow the installation procedure in reverse.

Dia H: 1. Clamp screw (A) 2. Straight guide

3. Wing nut 4. Base

Attach the straight guide with the clamp screw (A). Loosen the wing nut on the straight guide and adjust the distance between the bit and the straight guide. At the desired distance, tighten the wing nut securely.

When cutting, move the tool with the straight guide flush with the side of the workpiece.

MAINTENANCE&MALFUNCTIONS

Possible malfunctions and methods of their eliminations

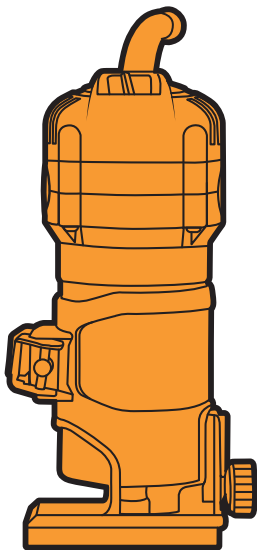
Malfuction	Probable causes	Actions
When the machine is turned on, the electric motor does not work.	● Switch failure ● The power cord or wiring is broken, power cord plug malfunction; ● No brush contact with the collector; ● Wear/damage of brushes	Disconnect the machine from the mains and contact a qualified specialist.
Formation of a circular fire on the collector	● Brush wear/damage of the brush holder; ● Malfunction in the armature coil	Disconnect the machine from the mains and contact a qualified specialist. Please don't repair the machine by your own.
When working, smoke or the smell of burning insulation appears from the ventilation openings.	● Malfunction in the electric motor coil; ● Malfunction of the electrical part of the tool.	
Increased noise in the gearbox	● Wear/breakage of gears or bearings	
When the machine is turned on, the spindle does not rotate	● Gearbox failure.	

Critical state criteria

Critical state criteria	Probable causes	Actions
Cracks on the surfaces of bearing and housing parts	Fatigue deformation of metal	Disconnect the machine from the mains and contact a qualified specialist. Please don't repair the machine by your own.
The power cord or plug is damaged	Overload or breakage	
Excessive wear or damage to the motor or reductor mechanism, or a combination of signs	Fatigue deformation of metal	

Critical state criteria

List of critical failures	Actions
Electric motor sparking	It is necessary to contact a qualified specialist
The appearance of extraneous noise	It is necessary to contact a qualified specialist
If the above malfunctions are detected, it is necessary to disconnect the machine from the mains and contact a qualified specialist	



MADE IN CHINA 0524.V04



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